



Course Development: Maintenance of Composite Aircraft Structures

Process, Progress and Results

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General Comments Course Caveats

This course...

- ✦ *Provides an overview of the issues involved in composites' maintenance and repair, beginning with a common level of knowledge of composite materials terminologies and concepts*
- ✦ *Is not intended to provide training that qualifies students as composite repair practitioners*

Primary Deliverables

- ☀ Terminal Course Objectives (TCO)
+ Course Abstract
- ☀ Modules
- ☀ Safety Messages

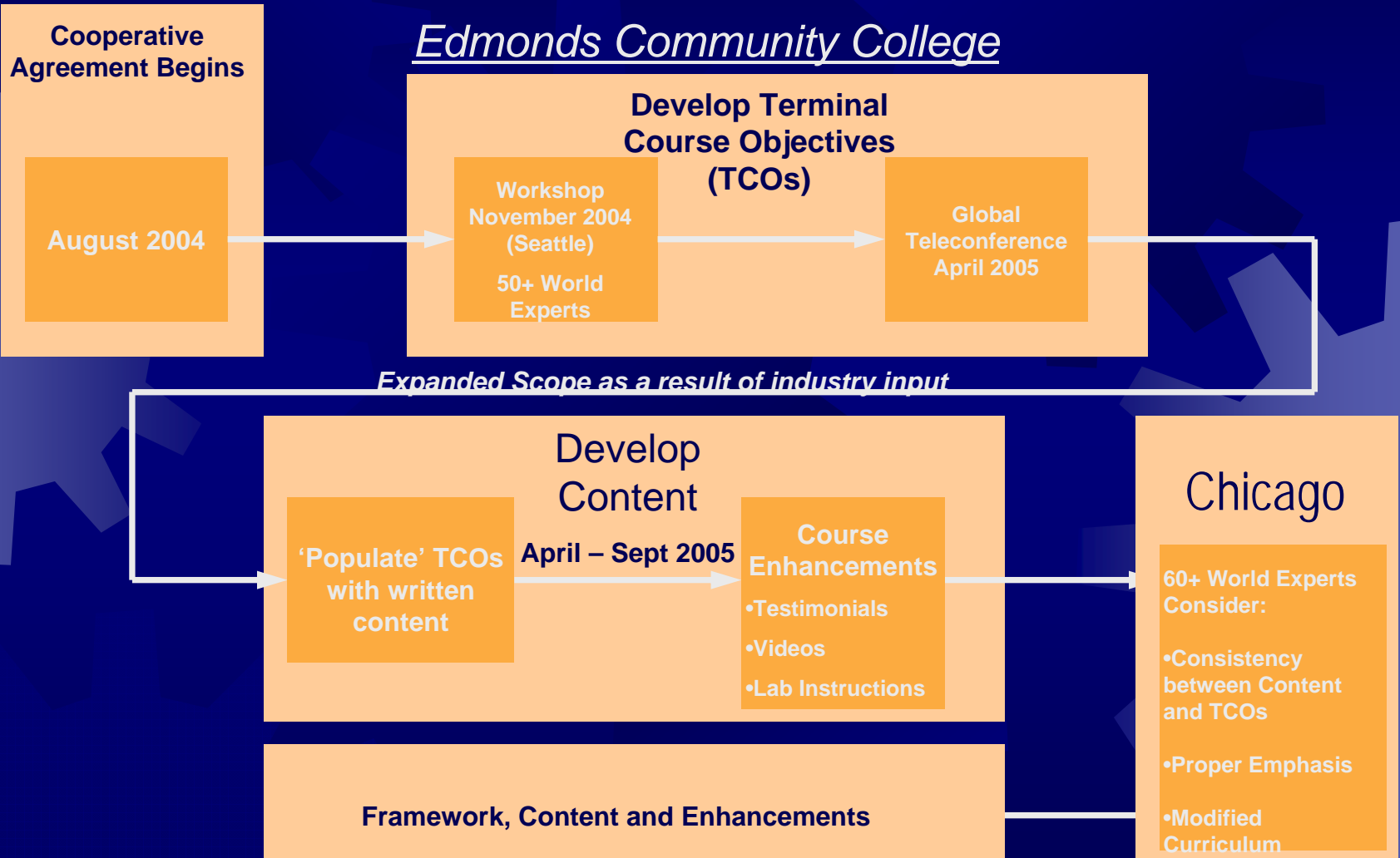
-
- ☀ TCOs, Content, Assessments
 - ☀ Progress – Focus on process

FAA guidelines (precursor to policy) on training needs:
Critical Composite Maintenance & Repair Issues

**Coordinated Release
Through SAE CACRC and
FAA Technical Center**

**Edmonds C.C.
Website**

Curriculum Development: Composite Materials Maintenance and Repair





Curriculum Development

Critical Elements

- ✦ Framework defined by Terminal Course Objectives (TCOs)
- ✦ Content to populate TCOs
- ✦ Assessment

- ✦ Deliverables: Publish TCOs, Content and curriculum enhancements by EOY 2005 – Phase I
- ✦ Deliverables (2006): Develop course and assessments – Phase II

Curriculum Development

Collaboration of Industry & Academia & Government

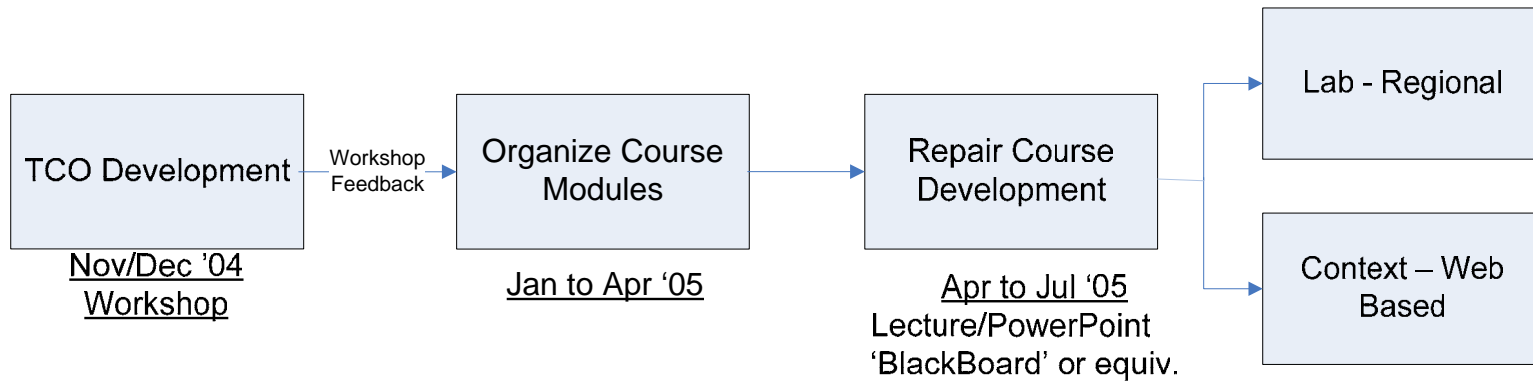
☀ Workshops during curriculum development

- FAA/Industry/Academia Workshop in Seattle, WA (November/December 2004) *Establish course framework by identifying terminal course objectives (TCOs)*
- Tele-conference (April 2005) - ~10 participants
- FAA Workshop (Chicago - Sept 2005) *Evaluate content relative to course framework as defined by TCOs*

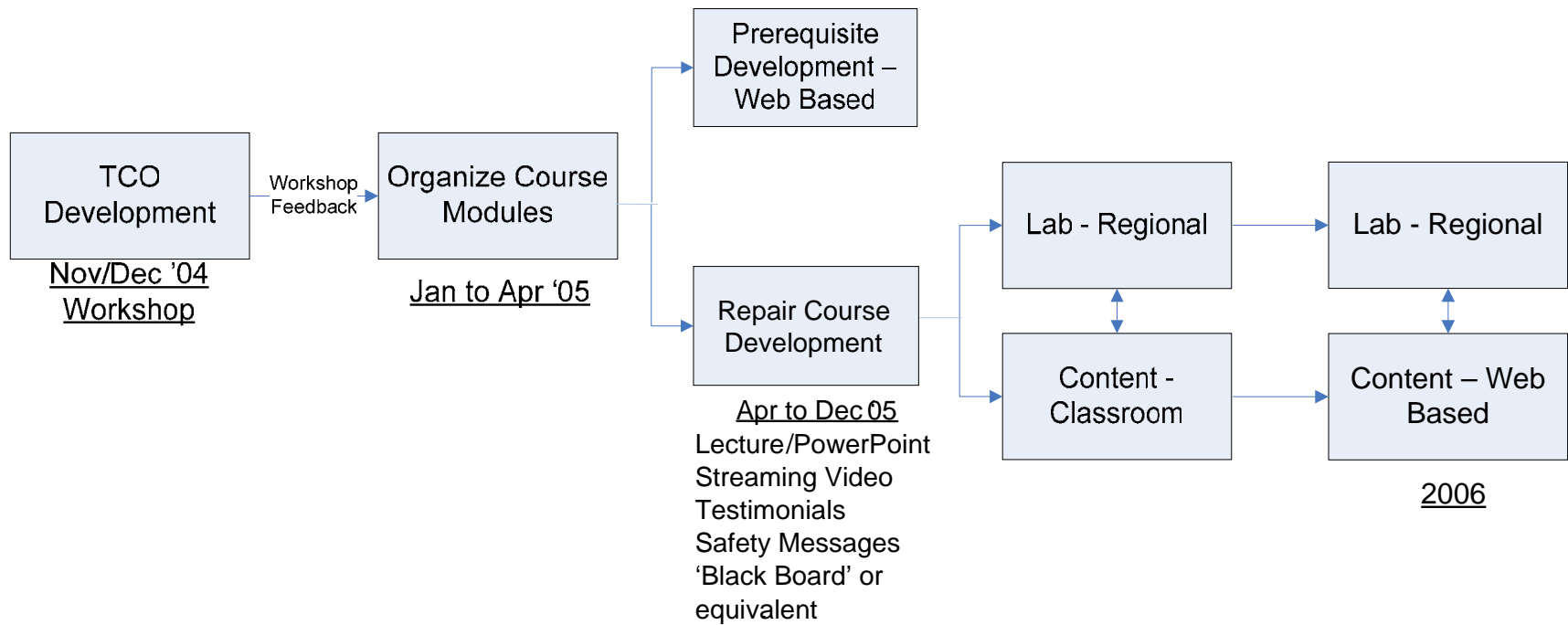
☀ Results

- 2004 workshop – 450 skills identified; 60+ TCOs; 11 major areas ('modules')
- Workshop report posted on AMTAS web-site for review: Jan 05
- Workshop attendees invited to evaluate progress and provide suggestions via teleconference: April 28, 2005
- Increase in scope, resulting in prerequisite course plus additional content detail and tools
- Major Achievement: Consensus on course expectations
- 2005 workshop – Considerable feedback on content and TCOs currently being integrated into curriculum

Original Statement of Work



Revised Statement of Work





Curriculum Development

2005 Chicago Workshop

- ★ Modules: Grouped into Key Subject areas and provided to small teams for preliminary assessment before workshop
 - Published on website for participant viewing
 - Focus: Define issues based on content
- ★ Objective: 2005/2006: Publish course content and other teaching tools in 'public domain'
 - Terminal Course Objectives (TCOs), categorized by modules
 - Written content, corresponding to TCOs
 - Testimonials and Videos
 - Laboratory instructions



Modules

TCO A Module - Understand Basics of Composite Materials Technology

TCO B Module - Understand the Basics of Composite Materials Maintenance and Repair

TCO J Module - Understand other Critical Elements of Composite Maintenance and Repair

TCO C Module – Understand Roles and Responsibilities

TCO D Module – Recognize Composite Damage Types and Sources

TCO E Module – Identify and Describe Information Contained in Documentation

TCO F Module – Describe Composite Laminate Fabrication and Bonded Repair Methods

TCO G Module – Perform a Bonded Composite Repair

TCO H Module – Describe Composite Damage and Repair Inspection Procedures

TCO I Module – Describe Composite Laminate Bolted Assembly and Repair Methods, and Perform and Inspect a Bolted Composite Repair

TCO K Module – Case Team Studies

















Elements of Curriculum

Relationship to Course Design

Elements (published)	Technique	Custom Curriculum
TCOs & Content		Learning techniques
Flight Safety Messages	STORY BOARD	Modified mix of elements
Testimonials		Teaching format
Videos		Target audience characteristics

Tuesday

Intro to Composite Maintenance & Repair Timeline

<p>Morning</p>  8:00 to 9:50	<p>Primary Mode[s]:</p>  Lecture	<p>Topics: <u>TCO [E] Identify & describe information contained in documentations</u></p> <p>E1: Describe requirements in material & process specifications and structural repair manuals E2: Demonstrate use of source documents E3: Identify & demonstrate use of regulatory documents E4: Understand the requirements and engineering approvals necessary for valid sources of technical information & maintenance instructions</p> <p>Fight Safety Message #3  Total Time: 1hr 50min</p>
	<p>Supplemental Mode[s]:</p>  P. Pt Presentation	
<p>Morning</p>  9:10 to 10:10	<p> Intermission  Total Time: 20 min</p>	
<p>Morning</p>  10:10 to 12:00	<p>Primary Mode[s]:</p>  Lecture	<p>Topics: <u>TCO [F] Describe composite laminate fabrication & bonded repair methods</u></p> <p>F1: Understand the basics of composite laminate fabrication F2: Understand the basics of composite bonded repair F3: Describe the detailed processing steps necessary for laminate fabrication [factory], bonded repair [field], and Material Review Board (OEM) F4: Describe key characteristics and processing parameters for laminate fabrication F5: Identify typical processing defects which occur in composite laminate fabrication & bonded repair.</p> <p>Fight Safety Message #4  Total Time: 1hr 50min</p>
	<p>Supplemental Mode[s]:</p>  P. Pt Presentation	
	<p> Video</p> <p> Testimonial from Practitioner</p>	
<p>Afternoon</p>  12:00 to 1:00	<p> Lunch  Total Time: 1 hr</p>	



Safety Messages

- 1: Interlinked aspects of composite repair
- 2: Repair disposition
- 3: **Repair documentation**
- 4: Correct processing
- 5: In-service inspections
- 6: Procedures and post-repair of bonded repairs
- 7: Post-repair inspections
- 8: Bolted repairs
- 9: Importance of teamwork

Chicago Workshop

Issues Feedback and Discussion



How Session 4 Worked

45 minutes
per session

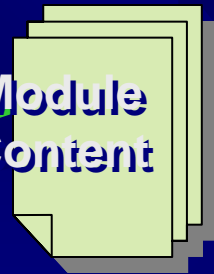


Facilitates
Conversation
and Feedback



Moderator

Module
Content



Break-out Group
(15-25 participants)
Convey Verbal Ideas and
Post Written Feedback

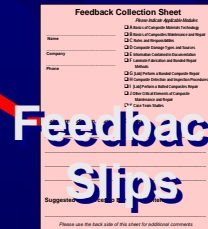


Verbal
Ideas

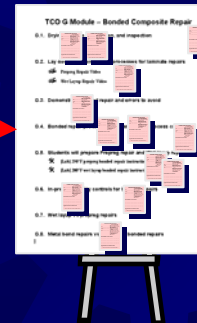


Scribe

Captures Verbal Ideas
on Screen



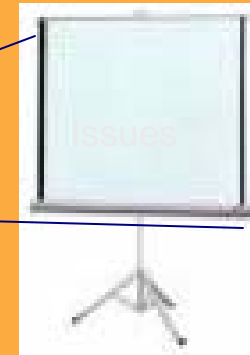
Feedback
Slips



Participants
Post Ideas
throughout
Conference

Issues Feedback: Workshop

Session 5 (Thursday Morning): Scribe Reviewed Section 3 & 4 Inputs



Themes

TCO/Content Consistency

Content Balance

Primary Emphasis on Issues of Safety Concern

Path to Complete Review and Update the Course Standard



Workshop Results

- ✦ Building curriculum framework: TCOs
 - ✦ Refined descriptions to better reflect intent
 - ✦ Prerequisite course contrasted with repair course – clarified in small group discussions
- ✦ Providing content to support TCOs
 - ✦ ‘Tightened up’ content

Next Steps

- ✦ Integrate feedback into TCOs and Content
- ✦ Publish outcomes on websites
 - ✦ Presentations
 - ✦ TCO and Content Revisions
- ✦ Compliance Approval



Next Steps: Posting & Links of Workshop Results

Detail of Workshop: www.mpdc.biz

Overview: depts.washington.edu/amtas/

Links: www.niar.twsu.edu/newniar/

Material and Process Development Center



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2005 FAA Chicago Workshop

Welcome to the MPDC

The Material Science field is always changing and innovating, and we would like to help bring you closer to that cutting edge by offering you resources and training on the latest developments. If you are involved in the field and would like to contribute anything, please contact us.

We would like to mention that we just finished a major overhaul of our website with more to be added soon. We will be cleaning up the look a bit, as well as increasing the content. Your suggestions are welcomed.

Click on this Link

Latest News and Events

10 - 2005

2005 FAA Chicago Workshop

Here you will find notes, movies and documentation on the 2005 FAA Workshop in Chicago



Next Steps: Compliance Approval

- ✦ Purpose – Validation of Trainer process to the TCOs, content and assessment of course
- ✦ One Scenario
 - ✦ Trainer documents curriculum
 - ✦ Independent organization assesses compliance (similar to ISO 9000, for example)

Organization Roles (One Scenario)

Independent Organization assesses
Compliance/Certification

TCOs – Documented by CACRC

Modules/Safety Messages – FAA
Technical Center Report

Assessments – Documented by CACRC

Training
Organization
develops
procedures



Next Steps: Curriculum Development

- ✦ Deliverables: Publish TCOs, Content and curriculum enhancements by EOY 2005 – Phase I
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