





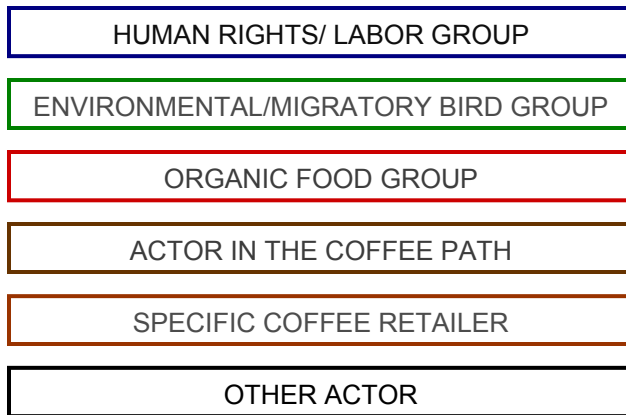



KEY

-  STRONG LINKS
-  LINKS
-  CONTRACTS
-  EDUCATIONAL CAMPAIGN
-  ANTI-CORPORATE/OTHER HOSTILE CAMPAIGN
-  PATH OF COFFEE



- A bolded box indicates that the group named in the box is of special importance to that specific diagram.
- A dashed  boarder around a box indicates that the group named in the box is an umbrella organization.
- Both green and blue are used to indicate the Consumer's Choice Council. This is because the CCC is both a human rights organization and an environmental organization.