

# Neutron Generation and Effects on Materials and Electronics

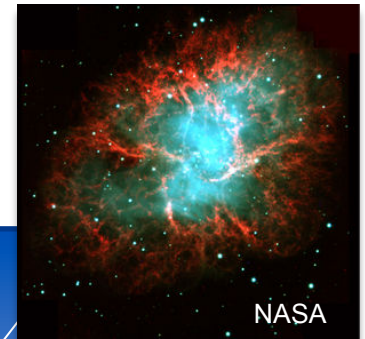
**Rick L. McGann**

## Outline

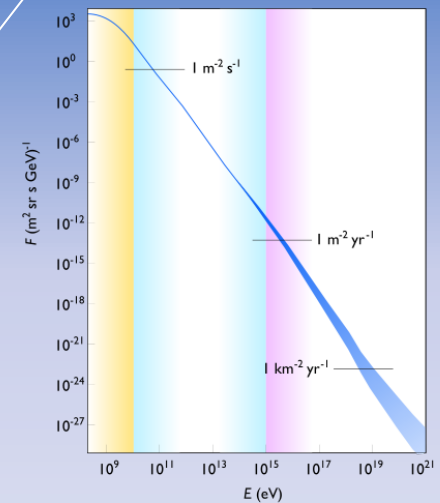
- **Setting the stage – cosmic rays to neutrons**
- **Single Event Effects (SEE)**
- **Neutron displacement damage**
- **Typical neutron sources**
- **Neutron Production**

# Setting the Stage

- Cosmic Rays
  - First observed in 1912
  - Originate from Supernova explosions
  - Composed mostly of light elements
  - Extremely high kinetic energy
  - Produce showers of energetic secondary particles



## Cosmic Ray



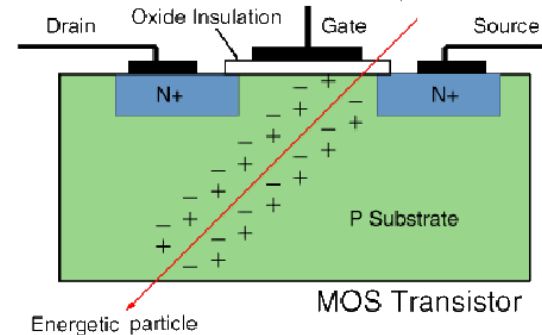
Used with permission. S. Swordy, The energy spectra and anisotropies of cosmic rays, 2001, Space Science Reviews 99, pp85–94

## Single Event Effects (SEE) (CMOS or Bipolar)

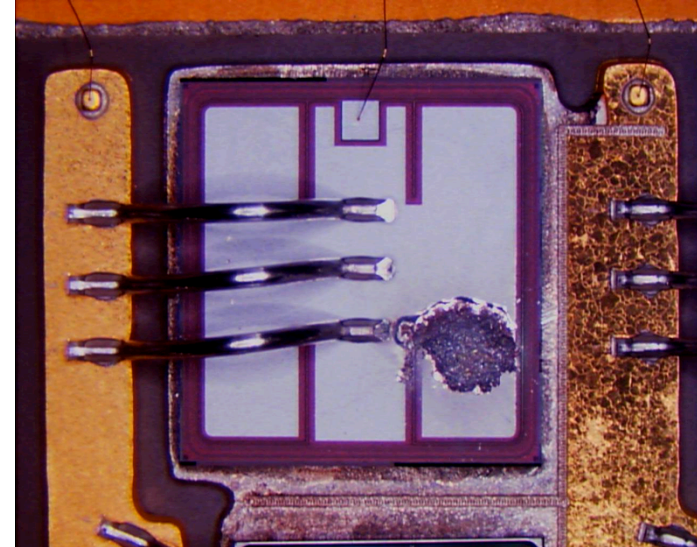
- **SEE has been known in the spacecraft industry since the '70s.**
- **Effects occur through direct ionization of single charged particles as they pass through (typically) silicon**
- **Neutron induced single event effects postulated in early 1980s by Boeing**
- **Verified in the late 1980s**
- **Neutrons do not ionize directly - events typically occur through secondary reactions**
  - Elastic scattering
  - Inelastic scattering
  - Thermal capture
- **Probabilistic**
  - Many neutrons (approx 1E6) to produce single interaction

# Interaction of Neutron Induced Charged Particle on Silicon

- Secondary neutrons are uncharged so they don't generate ionization directly
- Neutrons interact with atoms in an electronic device and energy is transferred to a recoiling ion which deposits charge in the surrounding atoms through ionization
- The probability for a SEE to occur is determined by testing the device for errors while being exposed to neutron beam
- Deposited charges result in a malfunction of the device



High voltage motor controller



Single Event Burnout

## Neutron Displacement Damage (Bipolar)

- **Neutrons lose their energy in semiconducting materials by a nonionizing process**
- **In a nuclear collision a Silicon atom in the target is displaced**
- **Vacancies and Interstitials along with dopant and impurity atoms combine to form a variety of defects in semiconductor materials**
- **Defects negatively impact the function of semiconductor devices**
- **Transient (Short Term) Annealing**
- **Long Term Annealing**

# Typical Neutron Sources

- **Small Sized Devices**

- Radioisotopes Which Undergo Spontaneous Fission
- Radioisotopes Which Decay With Alpha Particles Packed In A Low-Z Elemental Matrix
- Radioisotopes Which Decay With High Energy Photons Co-located With Beryllium or Deuterium
- Sealed Tube Neutron Generators

- **Medium Sized Devices**

- Plasma Focus and Plasma Pinch Devices
- Inertial electrostatic confinement
- Light Ion Accelerators
- High Energy Bremsstrahlung Photoneutron/photofission Systems

- **Large Sized Devices**

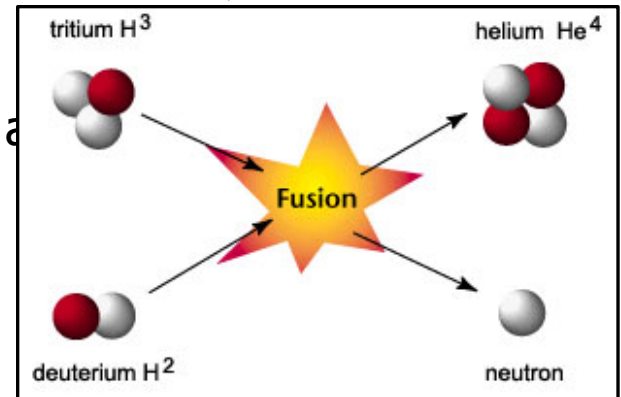
- Nuclear Fission Reactors
- Nuclear Fusion Systems
- High Energy Particle Accelerators

# How Neutrons are Produced

## Fusion

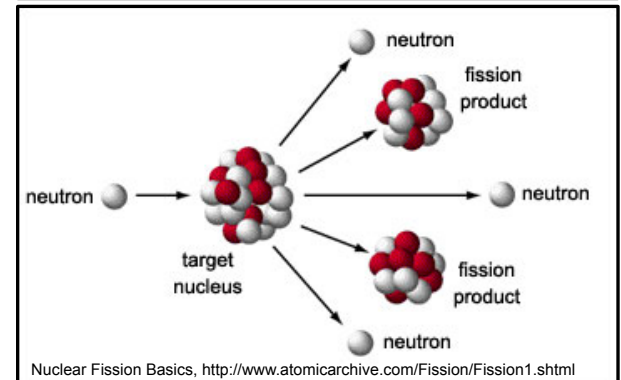
${}^3_1\text{H} ({}_2^1\text{H}, n) {}^4_2\text{He}$   $\diamond \approx \approx \approx \square \approx$  T is struck by D and results in a  $n + \alpha$

Nuclear Fission Basics, <http://www.atomicarchive.com/Fusion/Fusion1.shtml>



## Fission

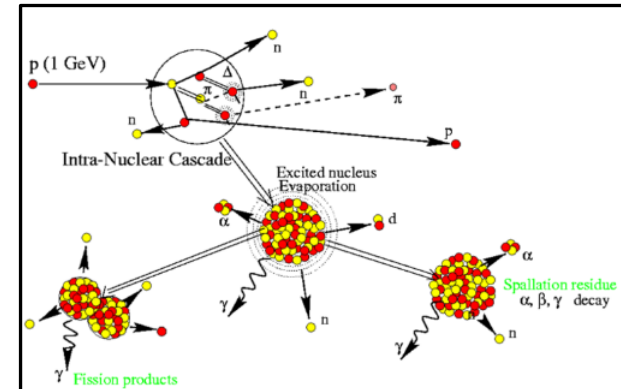
${}^{235}_{92}\text{U} (n, xn)$  heavy fragments where  ${}^{235}_{92}\text{U}$  is struck by a  $n$  and splits with  $xn$  neutrons (typically  $x=2.3$ )



Nuclear Fission Basics, <http://www.atomicarchive.com/Fission/Fission1.shtml>

## Spallation

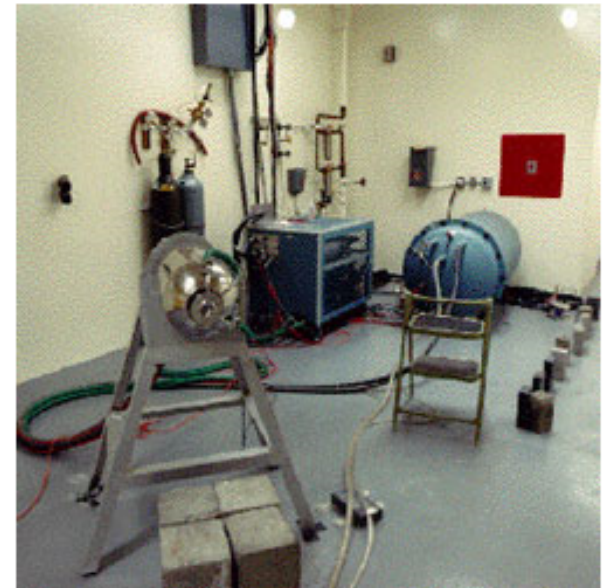
$\text{W} (p, xn)$  heavy fragments where tungsten is struck by an energetic proton and splits with  $xn$  of energetic neutrons + heavy fragments





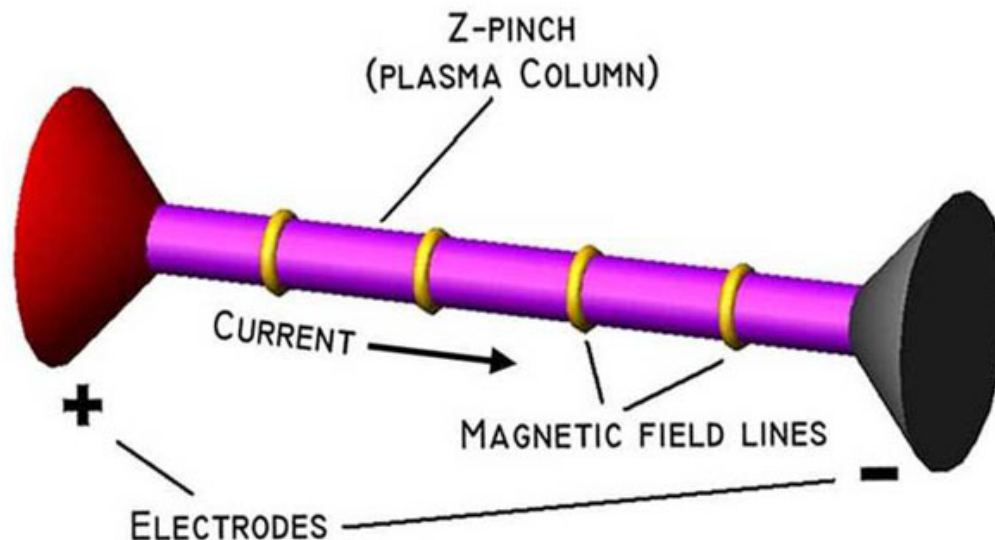
# Boeing Sealed Tube Neutron Generator

- **Type of Simulator**
  - Kaman Sciences 14-MeV Neutron Generator
  - Deuterium-Tritium (D-T) Reaction
- **Application**
  - Neutrons for TREE, SEE, neutron damage studies and activation analysis.
- **Test Object Size**
  - Variable, depending on application
- **General Description**
  - The facility consists of a Kaman Sciences neutron generator (accelerator type) that can produce high fluxes of nominally 14-MeV neutrons.
  - Dosimetry support is available and operating parameters are flexible.
- **Technical Characteristics**
  - Neutron flux (max)  $> 1.0 \times 10^{10} \text{ n/cm}^2\text{-s}$
  - Target area (max) limited only by room and doorway
- **Special Features & Requirements**
  - High-flux source of monoenergetic neutrons



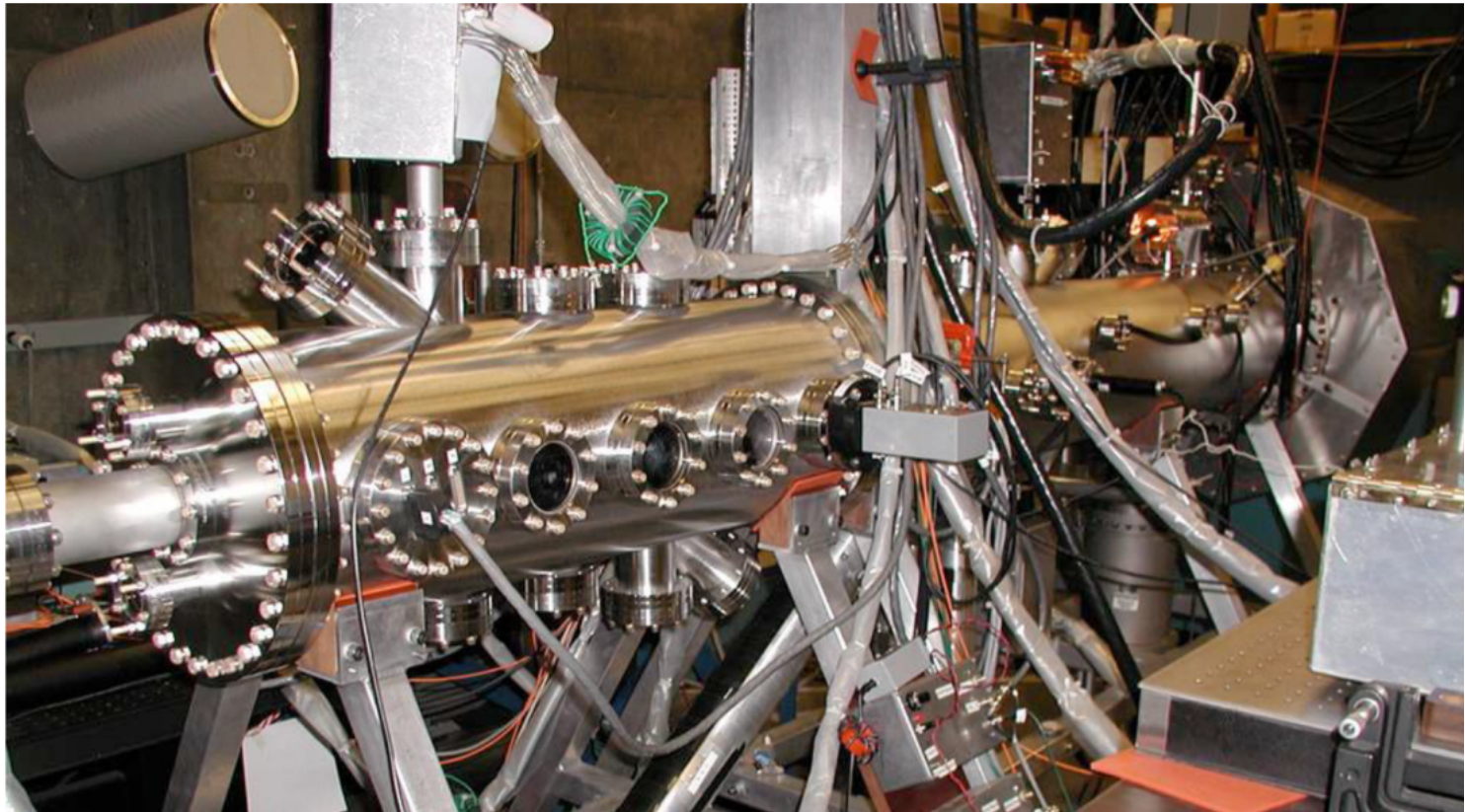
# Plasma Pinch Neutron Generator

- **Z-pinch refers to a classic plasma configuration in which a plasma column is self contained by running high current through it**
  - System uses the electrical current in the plasma to generate a magnetic field that compresses the plasma
- **Stable z-pinchs have implications for neutron generation and energy production and thrust generation**
- **Neutrons are 14.1 MeV and generated by fusing D-T**



## UW Plasma Pinch Experiments

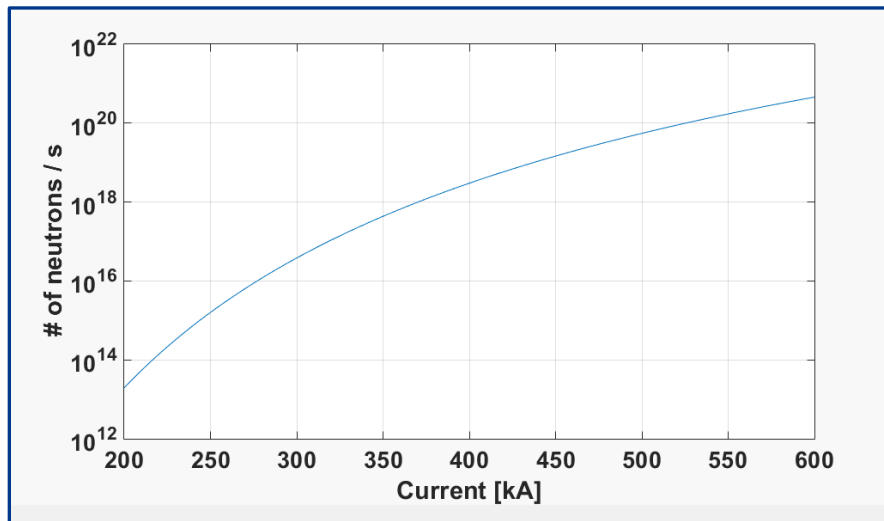
- **UW has an experiment called ZaP looking into stabilization of z-pinch plasmas using sheared flow for DOE energy production**



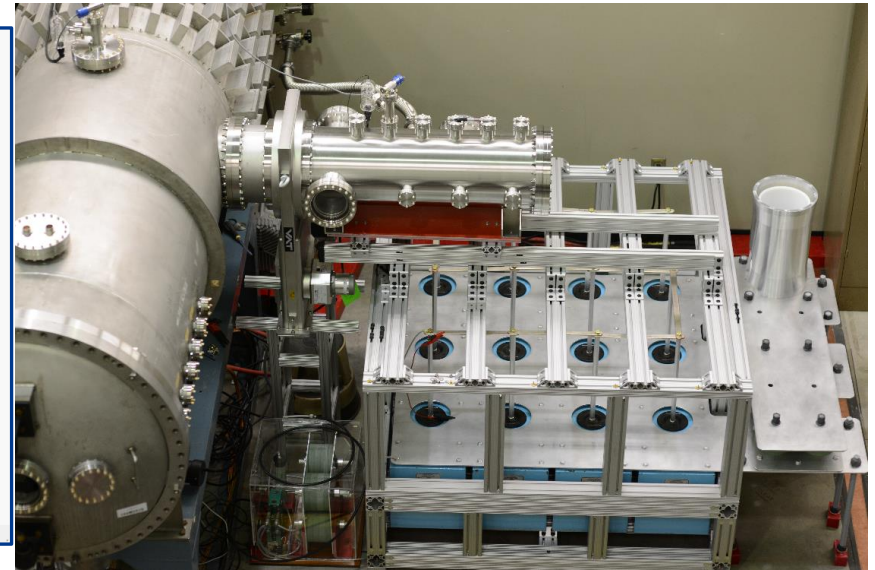
UW ZAP Setup

## Boeing Plasma Pinch Development

- Boeing is in the process of developing their own z-pinch for testing neutron generation technology and other applications**



Neutrons vs. Current



Boeing Z-Pinch



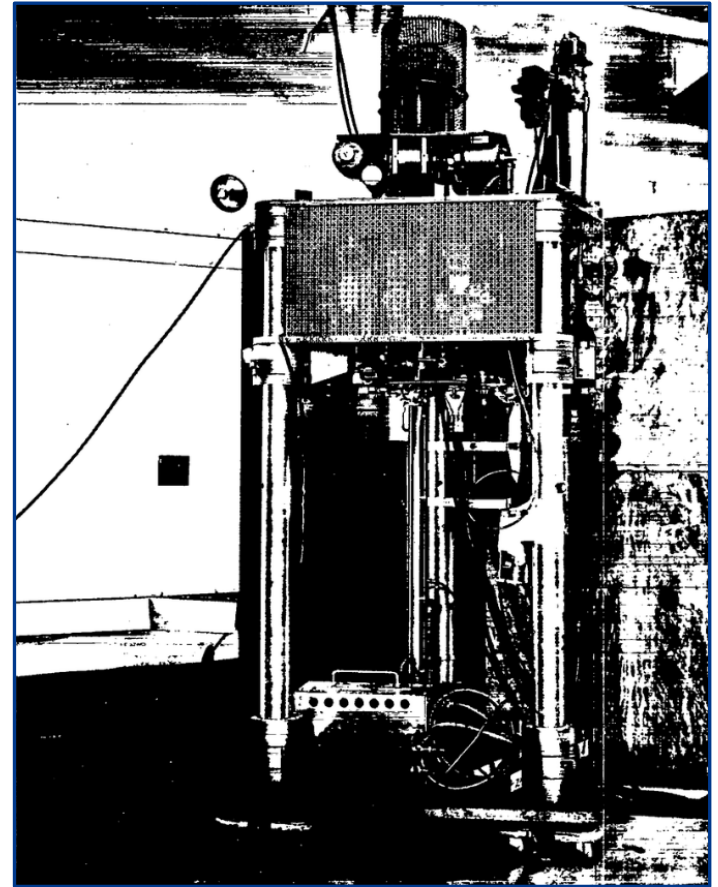
# Lady Godiva Pulsed Reactor

- Experimenters produced bursts of gamma rays and neutrons:
- The three parts were brought together to form a sphere of  $^{235}\text{U}$ , forming a critical mass
- The center piece holds two control rods to moderate the reaction
- The bottom hemisphere was raised manually and then the top hemisphere is dropped to create a brief or pulsed nuclear chain reaction.
- This image shows it in the safe, scrambled, state.



# White Sands Missile Range Godiva-II Reactor

- **Pulsed Fission Molly-G Godiva Type Re-ac-tor**
- **Lower Energy Neutrons Centered Around 1MeV**
- **Primarily Used for Displacement Damage**

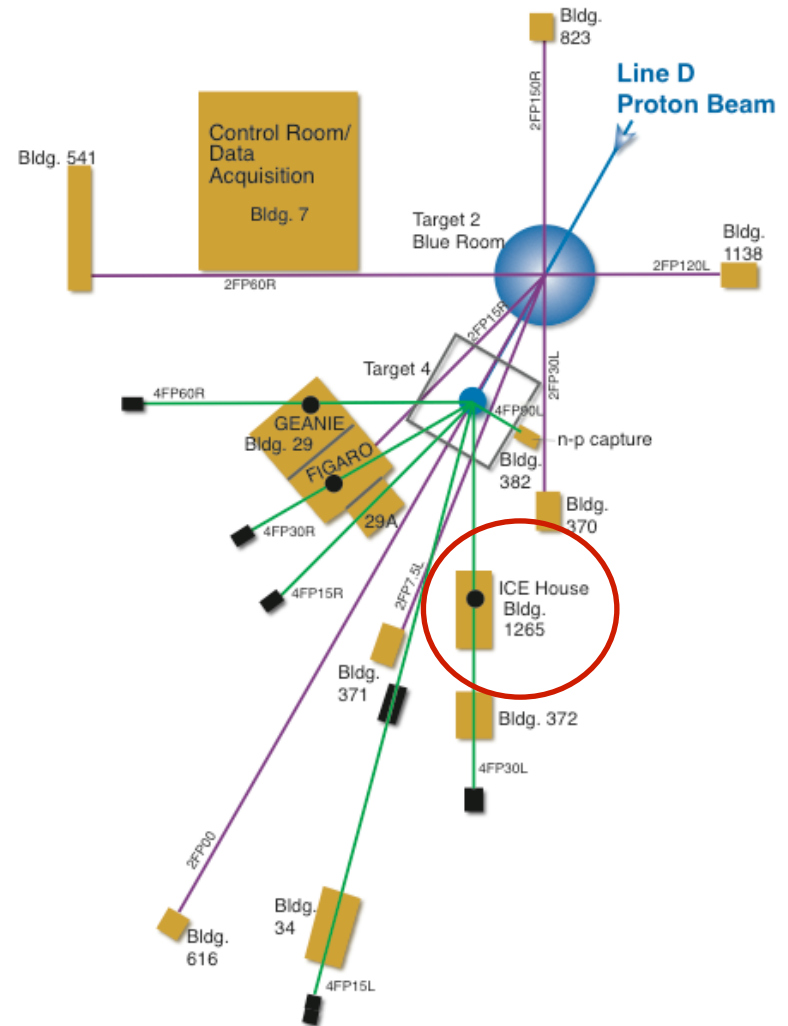


# LANSCCE Neutron and Nuclear Science (WNR) Facility

- **800 MeV proton hits tungsten cylinder**
- **Neutron beams with energies ranging from approximately 0.1 MeV to greater than 600 MeV.**
- **Neutron SEE testing done at Ice House part of this facility**
- **Neutron spectrum very similar to that of neutrons produced in the atmosphere by cosmic rays**
  - Neutron flux a million times higher.
  - This large flux allows testing of semiconductor devices at greatly accelerated rates.



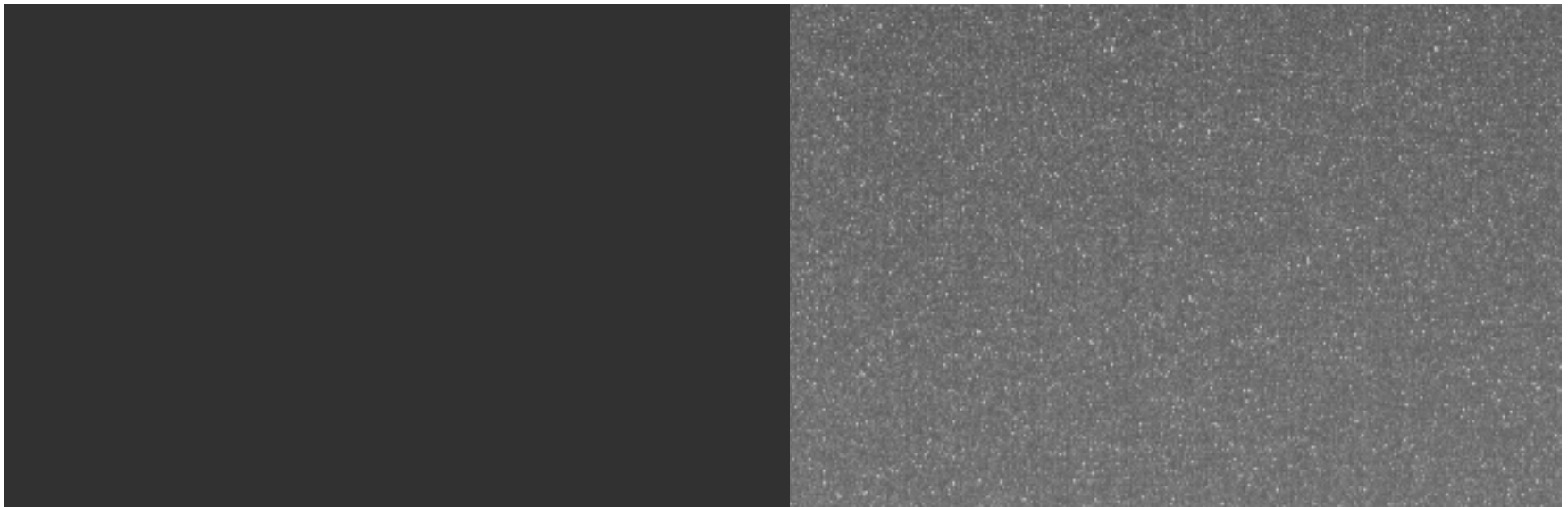
The layout of the flight paths at the LANSCE neutron sources.



A schematic drawing of the Target-2 and Target-4 flight paths.

## Summary

- **Neutron Testing is used to qualify CMOS and Bipolar technologies in intense neutron environments**
- **This testing is necessary in order to minimize the effects of displacement and SEE neutron damage on critical components**
- **There is a range of different neutron generation techniques that are required in order to meet testing requirements**
- **Some of these techniques are still in the development phase**



CCD array before and after long term exposure to neutrons