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# CONTECH A-2000 PVC SEWER PIPE SR-224 West Richland to SR-240

WA-RD 422.1

Final Report August 1996



Washington State Transportation Commission Planning and Programming Service Center in cooperation with the U.S. Department of Transportation Federal Highway Administration

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The construction and pressure testing of a field installation of Contech A-2000 PVC sewer pipe				
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# CONTECH A-2000 PVC SEWER PIPE

SR-224 West Richland to SR-240

by

C. Michael Miner Special Projects Manager

## Experimental Feature WA92-05 Final Report

Prepared for Washington State Department of Transportation and in cooperation with U.S. Department of Transportation Federal Highway Administration

August 1996

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#### Introduction

The objective of this experimental feature was to evaluate the performance of CONTECH A-2000 PVC sewer pipe in a field installation.

#### Study Site

The CONTECH A-2000 PVC sewer pipe was installed on a project located on SR-224 as shown on the vicinity map. The South Central Region contract for the installation of the A-2000 pipe is described below in tabular form for easy reference.

Contract Number: 4085 Title: West Richland to SR-240 Route Number: SR-224 County: Benton Milepost Limits: MP 7.44 to MP 9.76 Storm Sewer Location: Parallel to SR-224 from MP 7.64 to 8.36 Location Stations: L-397+50 Lt. To L-441+10 Rt. Plan Quantity: 4,896 L.F.

#### **Project Description**

The CONTECH A-2000 PVC pipe is a double walled (smooth interior) corrugated polyethylene pipe meeting the requirements of AASHTO M 294. It was used in this contract by change order for plain concrete storm sewer pipe in diameters of 12, 15 and 18 inches.

#### **Construction Costs**

The following quantities of A-2000 pipe were installed at the noted cost:

PVC A-2000 SEWER PIPE 12 IN. DIAM.	2,422 L.F. at \$42, 992
PVC A-2000 SEWER PIPE 15 IN. DIAM.	$=, = = = :: : at \phi + z, ob z$
	1,599 L.F. at \$28, 933
PVC A-2000 SEWER PIPE 18 IN. DIAM.	1,076 L.F. at \$22, 876

A \$19, 463 credit was received by WSDOT for the use of the A-2000 pipe in place of the concrete pipe.

## Construction Summary

Installation of the A-2000 pipe began the week of August 17, 1992. Installation procedures for this pipe differed from other pipe in that less manpower and no equipment was needed to lift and place the pipe. The pipe trench was excavated and the bottom was compacted to 95% maximum density (no gravel backfill was necessary due to the sandy nature of native soil). The pipe was then laid and the trench backfilled and compacted to a minimum of 95% maximum density.

The Project Engineer reported that the A-2000 could withstand rougher handling since it more resistant to breaking, cracking, chipping or denting then a concrete or metal pipe. Also, a more accurate grade cold be maintained with the 20 foot sections of pipe. The 20 fool lengths also provided for better alignment at the joints since there was less tipping or misalignment of the pipe.

#### Performance Testing

The A-2000 pipe was installed and successfully tested using the low pressure air test per Section 7-04.3(4)D of the 1991 WSDOT Standard Specifications. In addition, from Station 404+20 to 410+00, 580 linear feet of 12 inch pipe was video taped. Although some difficulty was encountered with snaking the camera line through the pipe, the results indicated that the pipe was in good shape. An effort was made to pull the camera through a portion of 18 inch pipe, but it was unsuccessful because of the same problems encounter with the 12 inch pipe.

# **Construction Evaluation**

The use of A-2000 pipe is much more cost effective because it is less expensive than other materials and requires less manpower and equipment to install. A-2000 pipe is also less susceptible to damage during installation as compared to concrete or metal pipe because it is more resistant to breaking, cracking, chipping or denting.