<u>Nucleons</u> (protons & neutrons) experience a very short range (~1 fm) strong attractive force that overcomes repulsive electrostatic force of protons to hold nucleus together. Nucleon mass =940 MeV/c<sup>2</sup> ( $1.7x10^{-27}$  kg) (e-mass = 0.5MeV/c<sup>2</sup> ( $9.1x10^{-31}$ kg)); nucleus ~  $10^{-14}$  m (atom~ $10^{-10}$  m)

#### Numbers of nucleons in nucleus

#### Nuclei with equal # are

| Z (atomic number) = number of protons in nucleus, determines element | Isotopes |
|--|----------|
| <i>N</i> = number of neutrons in nucleus                             | Isotones |
| A (atomic mass number) = Z + N                                       | Isobars  |
| Excited & ground state nuclei with identical Z, N, and A             | Isomers  |

<u>Stable nuclei</u> have N > Z (more strong force to overcome larger electrostatic repulsion of more p) (except lowest A elements, where Z = N, up to O-16). Unstable nuclei exist on both sides of 'line of stability'

| Alpha Decay:<br>A>150     | $^{A}_{Z}X \rightarrow ^{A-4}_{Z-2}Y + ^{4}_{2}He^{+2}$                                      | $\alpha = {}_{2}^{4} \operatorname{He}^{+2}$     | mono-energetic, highly ionizing, no imaging appl.  |
|---------------------------|--|--|--|
| Beta ± Decay:<br>Isobaric | $^{\mathrm{A}}_{Z}X \rightarrow ^{\mathrm{A}}_{Z\mp1}Y + \beta^{\pm} + \nu$                  |  | hs/positrons, energy shared by $\beta \& v, \beta + \rightarrow PET$<br>petes with <u>electron capture</u> ; ${}^{A}_{Z}X + e^{-} \rightarrow {}^{A}_{Z-1}Y + v$ |
| Gamma Transi<br>Isomeric  | $\underbrace{tion:}_{Z} \overset{\mathrm{A[m]}}{Z} X^{[*]} \rightarrow^{\mathrm{A}}_{Z} X +$ | <u>conversion</u>                                | β decay, mono-energetic, competes with <u>internal</u><br><u>n</u> , in which an orbital e- is ejected instead of the $γ$  |
| Decay Equatio             | () 0   | $T_{1/2} = \frac{\ln(2)}{\lambda} = \frac{1}{2}$ | $\frac{0.693}{\lambda}$ Electron capture & internal<br>conversion followed by<br>characteristic x-rays (or Auger e-)   |

# **Radionuclide Production**

Paul Kinahan Imaging Research Laboratory Department of Radiology

#### **Emission versus Transmission Imaging**

External versus internal radiation sources



**Physics of Transmission Imaging** 

# **The Electromagnetic Spectrum**



# **Injection of a Radiotracer**



# **Short lived isotopes**

- We would like to use short-lived isotopes to minimize partient radiation dose
- Unlike an X-ray device. we can't turn it off
- $\bullet$  Recall that radition decays with an exponentially, characterized by a 'half-life'  $\rm T_{\rm 1/2}$

$$A(t) = A(0)e^{-t(\ln(2)/T_{1/2})}$$

imaging time



- Naturaly-occuring isotopes are long-lived, naturally
- So if we want a short-lived isotope we must produce it

### Making unstable isotopse



We have to change the ratio of neutrons (N) to protons (Z) to get outside the band of stability

### **Nulcear bombardment**

Hit nucleus of stable atoms with sub-nuclear particles: neutrons, protons, alpha particles etc.



There are two main methods of performing this bombardment

- 1. Inserting target in a nuclear reactor fine for longer-lived isotopes as some time is needed for processing and shipment
- 2. Using a charged-particle accelerator called a 'cyclotron' needed locally for short-lived isotopes (T $_{1/2} \sim 1$  to 100 min). We have two here at UWMC
- 3. We can also use longer-lived isotopes from a nuclear reactor that decay to a short-lived radioisotope in a portable 'generator'

## **Common Radionuclides**

| Nuclide           | Photons (keV)     | Production mode | Decay mode | Half-life<br>(T <sub>1/2</sub> ) |
|-------------------|-------------------|-----------------|------------|----------------------------------|
| <sup>67</sup> Ga  | 93, 185, 296, 388 | Cyclotron       | EC         | 78 hr                            |
| <sup>99m</sup> Tc | 140               | Generator       | IT         | 6 hr                             |
| <sup>111</sup> In | 173, 247          | Cyclotron       | EC         | 68 hr                            |
| 123               | 159               | Cyclotron       | EC         | 13 hr                            |
| 125               | 27, 36            | Reactor         | EC         | 60 d                             |
| <sup>131</sup>    | 364               | Fission product | β          | 8 d                              |
| <sup>133</sup> Xe | 80                | Fission product | β          | 5.3 d                            |
| <sup>201</sup> TI | 70, 167           | Cyclotron       | ËC         | 73 hr                            |

#### TABLE 9.1. Characteristics of common radionuclides

 $\beta$ , beta decay; EC, electron capture; IT, isomeric transition.

# **Raphex Question**

An ideal radiopharmaceutical would have all the following except:

- a. Long half-life
- b. No particulate emissions
- c. Target specificity
- d. 150 to 250 keV photons
- e. Rapid biological distribution

# **Raphex Question and Answer**

An ideal radiopharmaceutical would have all the following except:

- a. Long half-life
- b. No particulate emissions
- c. Target specificity
- d. 150 to 250 keV photons
- e. Rapid biological distribution

a: The ideal radionuclide has a short half-life to reduce the radiation dose to the patient

#### **Reactor Produced Isotopes**

Most important reaction  ${}^{235}U + n \rightarrow {}^{236}U^*$ which decays spontaneously via nuclear fission and a (hopefully) controlled chain reaction producing lots of protons, neutrons, alpha particles etc.

We can have different types of reactions to produce desired isotopes from stable target materials

1. 
$$(n, \gamma)$$
:  
2.  $(n, p)$ :  

$$\begin{array}{c} {}^{A}_{Z}X + n \rightarrow {}^{A+1}_{Z}X^{*} \rightarrow {}^{A+1}_{Z}X + \gamma \\ {}^{A}_{Z}X + n \rightarrow {}^{A}_{Z-1}Y + p \end{array}$$

Notes

If the number of protons (Z) changes, then so does the element

Because neutrons are added, activated materials tend to lie above the line of stability, and thus to decay by electron emission

Even in high neutron fluxes, only small amounts are activated, say 1:10<sup>6</sup>-

For  $(n, \gamma)$  production, which is most common, the element does not change, so it is difficult to get carrier-free product

#### **Reactor Produced Isotopes**

#### Some isotopes used in Nuclear Medicine

| Table 7-1Some ReactorMedicine and |                      | Radionuclides Used in N<br>er Kinetics   | luclear            |                 |
|-----------------------------------|----------------------|--|--------------------|-----------------|
|                                   |                      |  | Natural            |                 |
|                                   | Decay                |  | Abundance of       |                 |
| Radionuclide                      | Mode                 | <b>Production Reaction</b>   | Target Isotope (%) | $\sigma_c$ (b)* |
| <sup>14</sup> C                   | β-                   | $^{14}N(n,p)^{14}C$  | 99.6               | 1.81            |
| <sup>24</sup> Na                  | (β <sup>-</sup> ,γ)  | $^{23}$ Na(n, $\gamma$ ) <sup>24</sup> Na  | 100                | 0.53            |
| <sup>32</sup> P                   | β-                   | $^{31}P(n,\gamma)^{32}P$   | 100                | 0.19            |
|                                   |                      | $^{32}S(n,p)^{32}P$  | 95.0               | _               |
| <sup>35</sup> S                   | $\beta^{-}$          | $^{35}Cl(n,p)^{35}S$   | 75.5               | _               |
| <sup>42</sup> K                   | $(\beta^{-},\gamma)$ | $^{41}$ K(n, $\gamma$ ) $^{42}$ K  | 6.8                | 1.2             |
| <sup>51</sup> Cr                  | $(EC, \gamma)$       | ${}^{50}Cr(n,\gamma){}^{51}Cr$   | 4.3                | 17              |
| <sup>59</sup> Fe                  | $(\beta^-,\gamma)$   | $^{58}$ Fe(n, $\gamma$ ) $^{59}$ Fe  | 0.3                | 1.1             |
| <sup>75</sup> Se                  | $(EC, \gamma)$       | $^{74}$ Se $(n,\gamma)^{75}$ Se  | 0.9                | 30              |
| <sup>125</sup> I                  | $(EC, \gamma)$       | $^{124}$ Xe(n, $\gamma$ ) $^{125}$ Xe $\stackrel{\text{EC}}{\rightarrow}$ $^{125}$ I | 0.1                | 110             |
| <sup>131</sup> I                  | (β <sup>-</sup> ,γ)  | $^{130}\text{Te}(n,\gamma)^{131}\text{Te}^{\underline{\beta}^{-}} {}^{131}\text{I}$  | 34.5               | 0.24            |

\*Thermal neutron capture cross-section, in barns, for  $(n,\gamma)$  reactions (see Section D.1). Values from ref. 1.

### **Cyclotron Production**

Basically a linear accelerator rolled up into a spiral. Typically accelerate an  $H^-$  ion using alternating electric fields. The magnet is used to bend the path of the charged particle. The proton then hits the target



Fig. 7-2. Schematic representation of a cyclotron; top (left) and side (right) views.  $D_1$  and  $D_2$  are the "dees" to which the accelerating voltage is applied by a high-frequency oscillator. Target line may feed directly to a radiochemistry area.

# **Cyclotron Production**

Notes

Since we are using proton bombardment we change the element and typically lie below the line of stability. Thus decay is typically by positron emission.

Cyclotrons can be located locally, thus allowing for short lived isotopes, reducing patient dose.

Cylcotrons, however, are very expensive to buy and operate. Often there are distrubution networks.

## **Cyclotron Produced Isotopes**

By far the most common is <sup>18</sup>F in <sup>18</sup>F-FDG for PET oncology

|                    |                    | Common Production                        | Natural Abundance<br>of Target Isotope |
|--------------------|--------------------|--|--|
| Product            | Decay Mode         | Reaction                                 | (%)                                    |
| <sup>11</sup> C    | $\beta^+$          | ${}^{10}B(d,n){}^{11}C$                  | 19.7                                   |
|                    |                    | ${}^{11}B(p,n){}^{11}C$                  | 80.3                                   |
| $^{13}N$           | $\beta^+$          | $^{12}C(d,n)^{13}N$                      | 98.9                                   |
| <sup>15</sup> O    | $\beta^+$          | $^{14}N(d,n)^{15}O$                      | 99.6                                   |
| <sup>18</sup> F    | β <sup>∔</sup> ,EC | $^{20}$ Ne(d, $\alpha$ ) <sup>18</sup> F | 90.9                                   |
| <sup>22</sup> Na   | $\beta^+$ ,EC      | $^{23}$ Na(p,2n) <sup>22</sup> Na        | 100                                    |
| <sup>43</sup> K    | $(\beta^-,\gamma)$ | $^{40}$ Ar( $\alpha$ ,p) $^{43}$ K       | 99.6                                   |
| <sup>67</sup> Ga   | $(EC, \gamma)$     | $^{68}$ Zn(p,2n) $^{67}$ Ga              | 18.6                                   |
| <sup>111</sup> In  | $(EC, \gamma)$     | $^{109}$ Ag( $\alpha$ ,2n) $^{111}$ In   | 48.7                                   |
|                    |                    | $^{111}Cd(p,n)^{111}In$                  | 12.8                                   |
| $^{123}\mathbf{I}$ | $(EC, \gamma)$     | $^{122}$ Te(d,n) $^{123}$ I              | 2.5                                    |
|                    |                    | $^{124}$ Te(p,3n) $^{123}$ I             | 4.6                                    |
| <sup>201</sup> Tl  | $(EC, \gamma)$     | $^{201}$ Hg(d,2n) $^{201}$ Tl            | 13.2                                   |

### Generators

Alternative to reactors or cylotron is to use a 'mother' isotope that has a long half-life that decays to a short half-life 'daughter' that can be used for imaging.

The mother isotope is produced in a nuclear reactor and then shipped in a 'generator'.

As needed, the daughter isotope is 'eluted' and combined into a radiopharmaceutical

Workhorse of general nuclear medicine



### Generators

Alternative to reactors or cylotron is to use a 'mother' isotope that has a long half-life that decays to a short half-life 'daughter' that can be used for imaging.

The mother isotope is produced in a nuclear reactor and then shipped in a 'generator'.

As needed, the daughter isotope is 'eluted' and combined into a radiopharmaceutical

Workhorse of general nuclear medicine



### **Generator Radionuclides**

- <sup>99m</sup>Tc (daughter isotopes) generators are by far the most common
- The mother isotope in <sup>99</sup>Mo, which is reactor produced.
- The generators typically replaced monthly

| Medicine              |               |           |                  |           |
|-----------------------|---------------|-----------|------------------|-----------|
| Daughter <sup>†</sup> | Decay Mode    | $T_{1/2}$ | Parent           | $T_{1/2}$ |
| <sup>68</sup> Ga      | $\beta^+$ ,EC | 68 min    | <sup>68</sup> Ge | 275 days  |
| <sup>82</sup> Rb      | $\beta^+, EC$ | 1.3 min   | <sup>82</sup> Sr | 25 days   |
| <sup>87m</sup> Sr     | Im            | 2.8 hours | 87 <b>V</b>      | 80 hours  |

†Generator product.

#### **Generator Activity Levels**



Fig. 7-6. Buildup and decay of  $^{99m}$ Tc generator eluted on days 0, 1, 1.4, 2, and 4.

# **Raphex Question**

99mTc generators cannot be:

- a. Produced in a cyclotron
- b. Used to dispense more than 1 Ci
- c. Shipped by air
- d. Purchased by licensed users
- e. Used for more than 67 hours

# **Raphex Question and Answer**

99mTc generators cannot be:

- a. Produced in a cyclotron
- b. Used to dispense more than 1 Ci
- c. Shipped by air
- d. Purchased by licensed users
- e. Used for more than 67 hours

a. <sup>99</sup>Mo can be produced in a reactor or from fission products, but it cannot be produced in a cyclotron (<sup>99</sup>Mo is a beta emitter, requiring the addition of neutrons, not protons).