Edmonds Community College

Course Development: Maintenance of Composite Aircraft Structures

Presenter

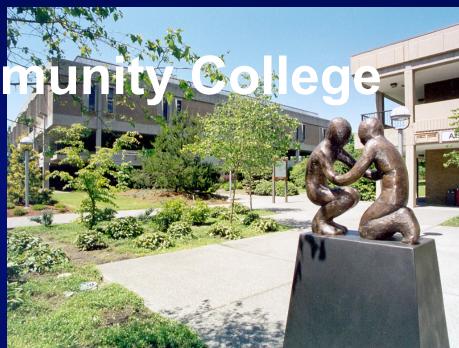
Charles Seaton – Edmonds Community College

Overview of Course Development Process

Time Frame

- September 2004 through September 2005
- Workshop November 30, 2004 through December 2, 2004
- Curriculum Development and Delivery Jan 2005 through Sept 2005
- 'Yellow Pages' Web based resource for training from academic and industrial sources





- Established in 1967
- Location: North Seattle suburbs (Lynnwood/Everett, WA locations) within 10 miles of Boeing (Everett) Campus
- Philosophy: Strength through collaboration
- Distance Learning: Started 10 years ago, with ~7,000 students enrolled in 2004
- Onsite Learning: ~11,000 students

Edmonds Community College

Collaboration **Organizations AMTAS MPDC** October 15, 04 Center of Excellence for Federal Aviation **Advanced Materials &** Administration Manufacturing Everett Community College Oregon State Washington State BOEING AC I INIVERSITY

Curriculum-Historical Perspective

A Series of Workshops to bring Industry & Regulators together on the Issues

- FAA/NRC Workshop in Wash. DC (May 18 & 19, 2004) Executive review of systematic, repair, NDI & training issues
- Kickoff meeting for FAA research at Edmonds Community College to evaluate training needs (Nov. 30 Dec. 2, 2004)

 Continuous education (web-based training and short courses for
 - technicians, inspectors and engineers) and 2 to 4 year programs
 - FAA Workshop (tentatively set for Chicago in Sept 2005) *To review Edmonds C.C. efforts in studying available training resources versus the expanding needs and an introductory short course for technicians, inspectors and engineers*

FAA JAMCOE Research in 2004/2005

- Study to evaluate training needs and available resources
- Create practical short introductory course (with OEM & maintenance expert insights) for technicians, inspectors and engineers
- Documented study and course materials publicly available
- Edmonds Community College course will be reviewed at the 2005 FAA Workshop
- Future activities will expand into specialty areas and standardize composite maintenance training

Workshop Roadmap

Knowledge

Training Level

Work Shop Outcomes

Advanced/Proprietary Advanced Training

Common Knowledge

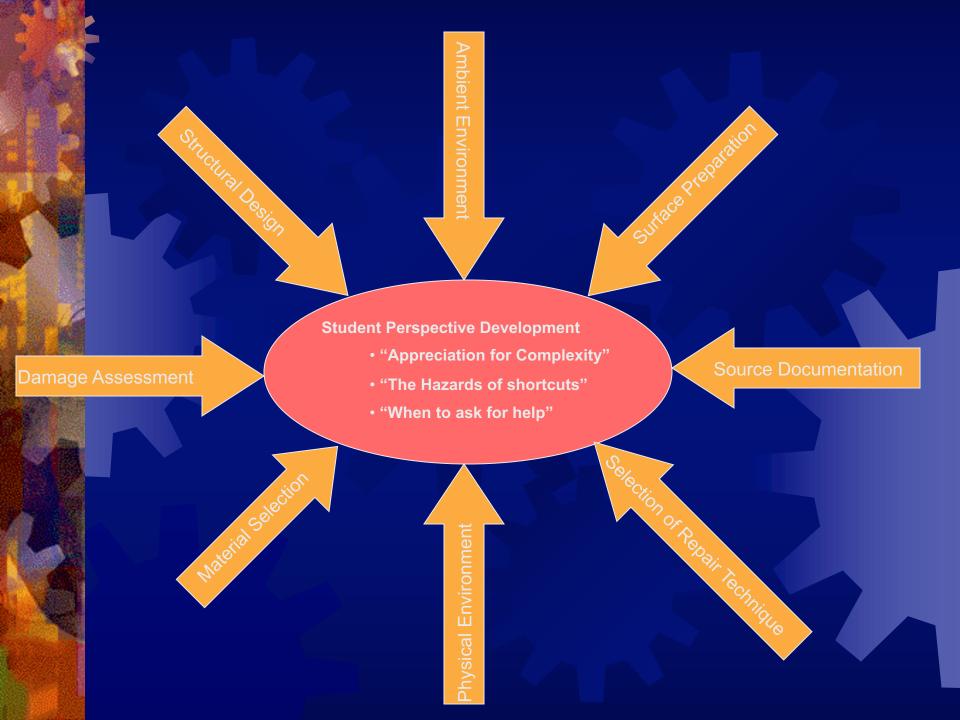
Practitioners in Maint. & Repair

Baseline **Understanding**

(Maintenance & Repair)

'Simple Rules' for Technicians, Engineers, & Inspectors

Prerequisites



Workshop (2004) Overview

Objective: Establish fundamental baseline training for composites maintenance and repair training courses to achieve a common level of understanding

- Technicians
- Engineers
- Inspectors

Format: Three subgroups to consider unique requirements in separate breakout sessions and provide feedback & conclusions

Workshop (2004): Vision for Training

Students at the end of the course will have a common foundation of understanding of the maintenance and repair of composite materials, preparing them for simple repairs and for more advanced training

Students will be able to:

- Use basic repair techniques (subordinate objectives TBD)
- Read and follow source documentation and procedures (subordinate objectives TBD)
- Determine selection criteria through assessment of damage for alternative repair solutions (subordinate objectives TBD)
- Mitigate technical risks (subordinate objectives TBD)



- Identify <u>typical in-service damage types</u>, including source and cause of damage, for composites
- Identify different <u>damage and repair</u> <u>assessments</u>
- Identify differences in <u>repair techniques</u> for composite structures with particular emphasis on <u>composite bonded and bolted repair</u> methods
- Understand the <u>repair process</u>, including surface preparation, adhesive bonding, typical repairs (e.g. edge band, injected repair, potted repair), bagging and curing, post-repair and inspection to acceptance criteria, and surface restoration.



- Establish a <u>facility for repairs</u> (remote and permanent locations), including shop equipment, specialized repair equipment, and measuring devices
- Identify <u>maintainability issues</u> regarding paint removal and repainting, and bond/ground maintenance
- Utilize <u>documentation and reference materials</u> required for FAA certification compliance
- Understand the <u>implication differences</u> between secondary and primary structure damage repair

FAA School Search

- Internet Based
- Logon Required
- Allows users to identify search criteria specific to composites technology and repair. [fig 13.1]
- Expandable to variety of disciplines
- Specific criteria details entry [fig 13.2]

Fig 13.1 Creating Query for 'Searching for Schools' - Microsoft Internet Explorer School Search Thank you. You choose to search for a 'School matching specific Interia'. Below, are options of things you might know about the school. Check off the options you know about, and then choose 'continue', so we can start looking for the requested information. ☐ Know the Name of the school Know the Country of the school Know the State or Province of the school ☐ Know the City of the scho Know the Postal Code of the school Know the name of **Program** offered at the school Know the name of a Course offered at the school Know the pe of objectives from a course or program of the school Continue

Fig 13.2

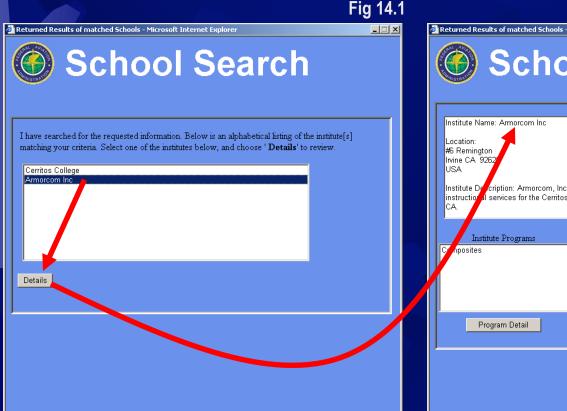
School Search

Thank You. Can you tell me the name of a Course you are searching for?

Course Name: composites repair

FAA School Search

- Itemized Institute Matches [fig 14.1]
- Detailed Institute Information [fig 14.2]



Institute Name: Armorcom Inc

Location:
#6 Remington
Institute Description: Armorcom, Inc. routinely provides curriculum design, development and instructional services for the Cerritos College Composites Training Center (CTC) located in Norwalk, CA

Institute Programs

Institute Courses

Composites Tooling
Quality Assurance of Composite Mate Advanced Composites Damage Asse

Return to Matches

Program Detail

Course Detail

Fig 14.2

FAA School Search

- Detailed Program Information [fig 15.1]
- Detailed Course Information [fig 15.2]
- Demo [Beta]: http://mpdc.biz/school_search
 - User ID: quest
 - Password: quest

Fig 15.1 🚰 Reviewing Program: Composites - Microsoft Internet Explorer Reviewing Course: Composites Tooling - Microsoft Internet Explorer School Search School Search Institute Name: Armorcom Inc Institute Name: Armorcom Inc Program Name: Composites Course Name: Composites Tooling Course Description: * Fully customized trating is available for both on and offsite applications. Typical Program Course Composites Tolling courses are provided in 1, 3, 5 & 10-day formats, with intensive "hands-on" instruction being the Quality Assurate of Composite Materials primary focus of all Comtec technical training Advanced Composites Damage Assessment & Repair Course Objectives: Definition of Composite Tooling Contacts: 1.1 Wet Lay-Up Tooling (Polyester, Epoxy, Othe Email: design-engin dering@armorcom.com 1.2 Prenren Tooling (Enoxy, Bismaleimide, Cynat, Ester) Institute Courses Institute Programs Institute Programs Institute Composites Composites Tooling Composites Details Quality Assurance of Composite Mate Advanced Composites Damage Asse Return to Matches New Search Program Detai Program Detail Course Detail

Fig 15.2

Institute Courses

Quality Assurance of composite Mate

Advanced mposites amage Asse

Course Detail

Composites Tooling

Institute

Details

Return

to Matches

New Search

Course Development Summary

- ✓ Series of previous workshops pointed towards need for training in composite materials maintenance
- ✓ Edmonds Community College, as a partner of AMTAS, has received a grant to:
 - Develop course objectives through a collaborative workshop which will complement currently available training
 - Provide curriculum development for basic course
 - Design web-based training databases