



## C<sub>2</sub>H<sub>5</sub>OH sensing characteristics of various Co<sub>3</sub>O<sub>4</sub> nanostructures prepared by solvothermal reaction

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### ABSTRACT

Various morphologies of Co-containing precursors such as nanorods, nanosheets, and nanocubes were prepared by controlling the solvothermal reaction using cobalt acetate, L(+)-lysine, and oxalic acid, all of which were successfully converted into Co<sub>3</sub>O<sub>4</sub> nanostructures without morphological variation. The gas responses of these Co<sub>3</sub>O<sub>4</sub> nanosheets, nanorods, and nanocubes to 100 ppm C<sub>2</sub>H<sub>5</sub>OH at 300 °C were 10.5, 4.7, and 4.5 times higher than those of the Co<sub>3</sub>O<sub>4</sub> agglomerated nanopowders, respectively. In addition, the selectivity to C<sub>2</sub>H<sub>5</sub>OH over CO and H<sub>2</sub>, as well as the response/recovery kinetics, were significantly improved. These enhanced gas-sensing characteristics were attributed to the less agglomerated nanostructures of the sensing materials.

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## 1. Introduction

Oxide semiconductor gas sensors show significant resistance change upon exposure to trace concentrations of toxic and explosive gases [1,2]. Since the discovery of oxide semiconductor gas sensors, the n-type semiconductors such as SnO<sub>2</sub> [3–5], ZnO [6,7], WO<sub>3</sub> [8,9], In<sub>2</sub>O<sub>3</sub> [10,11], Fe<sub>2</sub>O<sub>3</sub> [12], and TiO<sub>2</sub> [13–16] have been intensively studied as gas-sensing materials. In n-type semiconductors, the adsorption of negatively charged oxygen forms an electron depletion layer on the surface and the sensor resistance is increased. When the reducing gases are present in atmosphere, they are oxidized by the reaction with the negatively charged surface oxygen and the remnant electrons are injected into the semiconducting core, which decreases the sensor resistance significantly. In this resistive shell configuration, either the grain-boundary model or the neck model can be used to explain the change of sensor resistance [17].

In contrast, research on gas sensors using p-type oxide semiconductors is relatively limited. Thus far, gas sensors using CuO [18,19], Cr<sub>2</sub>O<sub>3</sub> [20], and Co<sub>3</sub>O<sub>4</sub> [21–28] have been reported. However, sensor performance and fundamental understanding are still in the elementary stage and further investigation is needed to improve the gas-sensing characteristics and elucidate the gas-sensing mechanism. Among p-type oxide semiconductors, Co<sub>3</sub>O<sub>4</sub> is a promising

material for applications to electrode materials in Li-ion batteries [21,29], catalysts [30,31], and gas sensors [21–28]. In particular, the oxidative catalytic activity of cobalt oxide is relatively well-known [30,31], and can be used to design or enhance the gas response, selectivity, and gas response kinetics. Indeed, several studies have investigated improved gas-sensing characteristics by the addition of cobalt oxide to the n-type semiconductors [32–38]. The main results include the increase of gas response [34–38], enhancement of response speed [36,37], and improvement of selectivity [34,37,38]. These show the potential of Co<sub>3</sub>O<sub>4</sub> as a promising gas-sensing material having a different gas response, selectivity, and response kinetics.

The gas-sensing characteristics are also influenced greatly by the morphology, dimension, and nano-porosity of nanostructures [28,39–43]. Thus, it is worthwhile to study the gas-sensing characteristics of p-type Co<sub>3</sub>O<sub>4</sub> with various morphologies and nanostructures. In this contribution, we prepare various Co<sub>3</sub>O<sub>4</sub> nanostructures such as one-dimensional (1D) nanorods, 2D nanosheets, and 3D nanocubes by the solvothermal self-assembly reaction and measure the gas-sensing characteristics to C<sub>2</sub>H<sub>5</sub>OH, CO and H<sub>2</sub>. The main study goals are to understand the enhanced gas-sensing characteristics by controlling morphology and elucidate the gas-sensing mechanism.

## 2. Experimental

Precursor powders were prepared under three different conditions to manipulate their morphologies. The sample specifications

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**Table 1**  
The sample specifications and experimental conditions.

Specification	[Co(C <sub>2</sub> H <sub>3</sub> O <sub>2</sub> ) <sub>2</sub> ]	[L(+)-Lysine]	[Oxalic acid]	SRT <sup>a</sup>
CL-18	0.01 M	0.01 M	–	18 h
CO-1	0.01 M	–	0.01 M	1 h
CO-18	0.01 M	–	0.01 M	18 h
CLO-18	0.01 M	0.01 M	0.01 M	18 h

Specification	[Co(C <sub>2</sub> H <sub>3</sub> O <sub>2</sub> ) <sub>2</sub> ]	[Hydrazine]	[Oxalic acid]	Reaction time
CHO	0.01 M	1 ml	0.01 M	–

<sup>a</sup> Solvothermal reaction time.

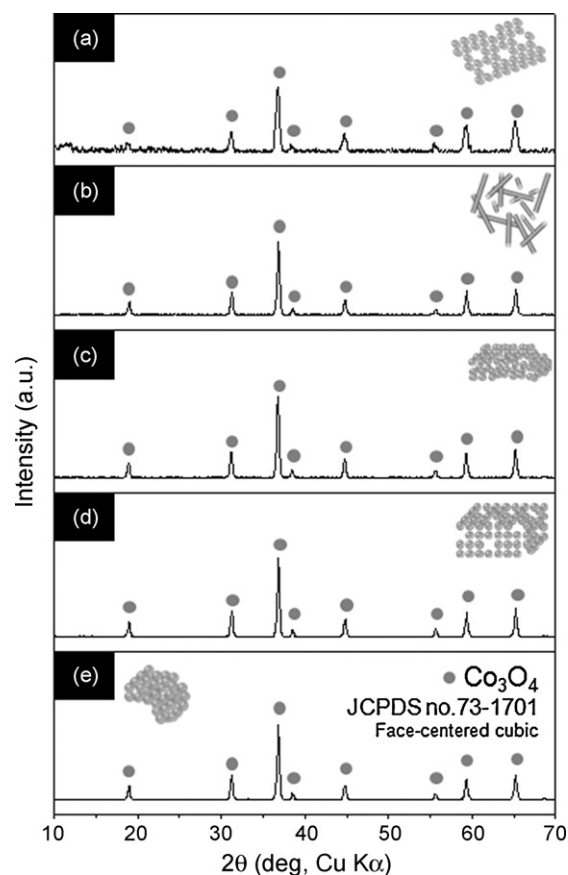
are given in Table 1. The CLO-18 precursors (see Table 1) were prepared by the following process. The 25 ml of distilled water was mixed to 25 ml of ethanol (J.T. Baker Co., Ltd.), after which 0.088 g of Co(C<sub>2</sub>H<sub>3</sub>O<sub>2</sub>)<sub>2</sub> (99.995% Sigma–Aldrich Co., Ltd., USA) was completely dissolved in the mixed solvents. Subsequently, 0.082 g of L(+)-lysine monohydrate (99%, Acros Organics) and 0.063 g of oxalic acid (99.5%, Kanto Chemical Co., Inc.) were added to the solution in sequence and stirred for 5 min. This stock solution was transferred to a Teflon-lined stainless steel autoclave (volume: 100 cm<sup>3</sup>), which was then sealed and heated at 180 °C for 18 h. After cooling, the resulting product was washed five times with ethanol using a centrifuge and then dried at 70 °C for 1 day. The CL-18 precursors were prepared by the solvothermal reaction of the stock solution containing 0.088 g of Co(C<sub>2</sub>H<sub>3</sub>O<sub>2</sub>)<sub>2</sub> and 0.082 g of L(+)-lysine monohydrate. The CO-1 and CO-18 powders were prepared by the solvothermal reaction of the stock solution containing Co(C<sub>2</sub>H<sub>3</sub>O<sub>2</sub>)<sub>2</sub> and oxalic acid for 1 and 18 h, respectively. Well-defined 1D, 2D and 3D Co<sub>3</sub>O<sub>4</sub> nanostructures could be prepared by heat-treating above precursors. In order to investigate the influence of Co<sub>3</sub>O<sub>4</sub> nanostructures with special morphology on the gas-sensing characteristics, the agglomerated configuration of Co<sub>3</sub>O<sub>4</sub> powders were also prepared by heat-treating CHO precursors and its gas-sensing characteristics were measured. The CHO precursors were prepared at room temperature without solvothermal reaction. They were prepared by adding 0.088 g of Co(C<sub>2</sub>H<sub>3</sub>O<sub>2</sub>)<sub>2</sub>, 1 ml of hydrazine monohydrate (80.0% Samchun Pure Chemical Co., Ltd.) 1 cm<sup>3</sup>, and 0.063 g of oxalic acid in sequence to the mixture of ethanol and distilled water.

The phase and crystallinity of the powders were analyzed by X-ray diffraction (XRD, Rigaku D/MAX-2500V/PC), the morphologies of the precursors and powders by field-emission scanning electron microscopy (FE-SEM, S-4800, Hitachi Co. Ltd., Japan), and the surface areas of the powders by using the Brunauer–Emmett–Teller (BET) method (Tristar 3000, Micromeritics Co. Ltd.). The as-prepared precursors were prepared into a paste form and applied to an alumina substrate having two Au electrodes. The sensor element was heat treated at 400 °C for 1 h to convert the Co precursors into Co<sub>3</sub>O<sub>4</sub> nanostructures and to decompose the organic content of the paste. The sensor was placed in a quartz tube and the temperature of furnace was stabilized at 300 °C. A flow-through technique with a constant flow rate of 500 cm<sup>3</sup>/min was used. The Co<sub>3</sub>O<sub>4</sub> sensor showed p-type semiconducting behavior in that the sensor resistance increased upon exposure to reducing gases. Thus, the gas response ( $S = R_g/R_a$ ,  $R_g$ : resistance in gas,  $R_a$ : resistance in air) was measured at 300 °C. The dc 2-probe resistance of the sensor was measured using an electrometer interfaced with a computer.

### 3. Results and discussion

#### 3.1. X-ray diffraction (XRD) analysis

The phases of the as-prepared precursors and Co<sub>3</sub>O<sub>4</sub> nanostructures after heat treatment (HT) at 400 °C for 1 h in air were



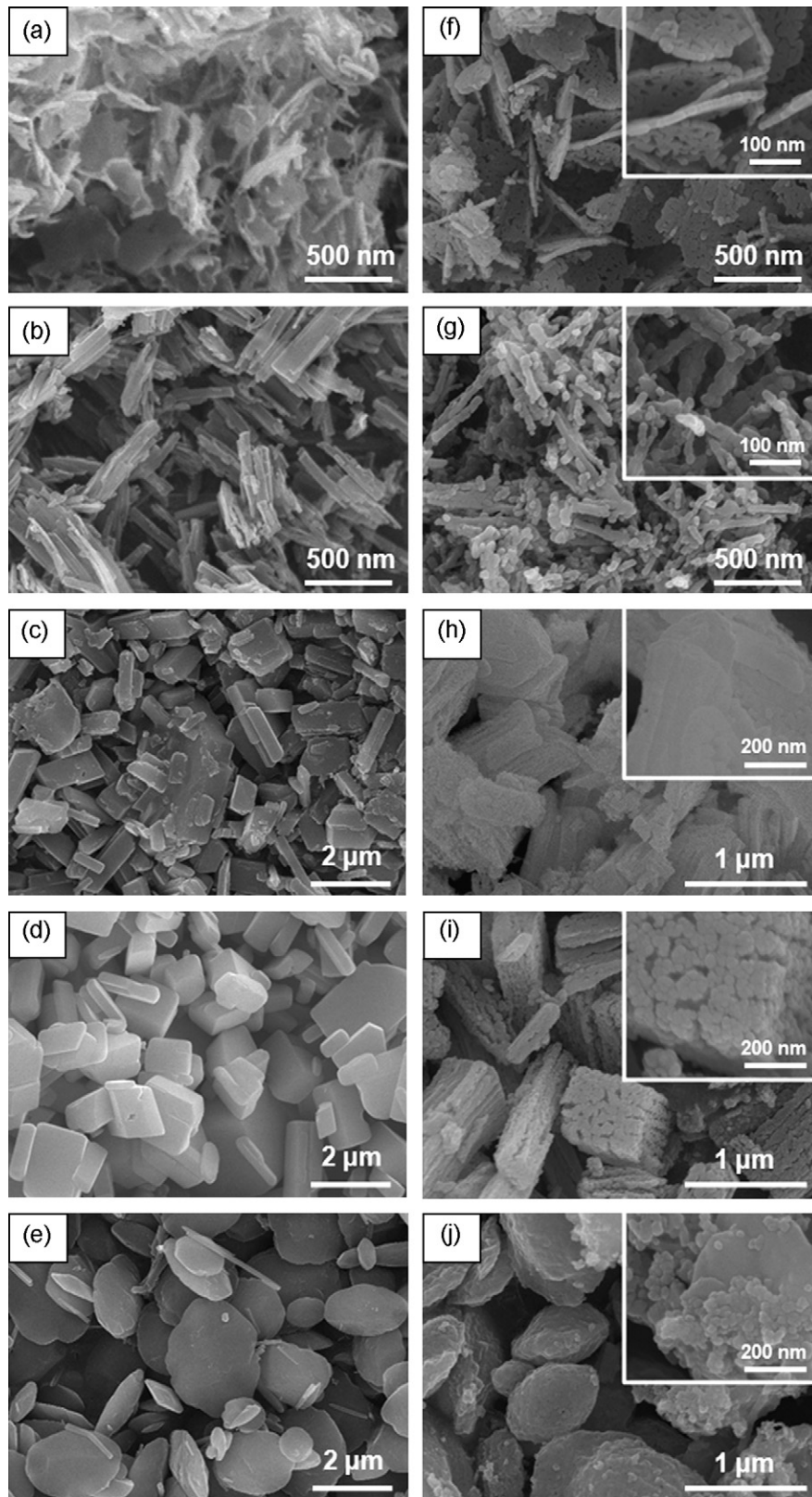
**Fig. 1.** X-ray diffraction (XRD) patterns of the Co<sub>3</sub>O<sub>4</sub> nanostructures prepared by heat treatment (HT) of the precursors at 400 °C for 1 h: (a) Co<sub>3</sub>O<sub>4</sub> nanosheets prepared by HT of CL-18 precursors, (b) Co<sub>3</sub>O<sub>4</sub> nanorods prepared by HT of CO-1 precursors, (c) Co<sub>3</sub>O<sub>4</sub> nanocubes prepared by HT of CO-18 precursors, (d) Co<sub>3</sub>O<sub>4</sub> nanocubes prepared by HT of CLO-18 precursors, and (e) Co<sub>3</sub>O<sub>4</sub> powders prepared by HT of CHO precursors.

investigated using XRD. As prepared CL-18 precursors were crystalline Co(OH)<sub>2</sub> (JCPDS #74-1057) (not shown). The CO-1, CO-18, CLO-18 and CHO precursors showed crystalline diffraction patterns (not shown). However, the phases could not be identified from the JCPDS cards. The precursors were successfully converted into crystalline Co<sub>3</sub>O<sub>4</sub> after HT at 400 °C for 1 h (Fig. 1(a)–(e)).

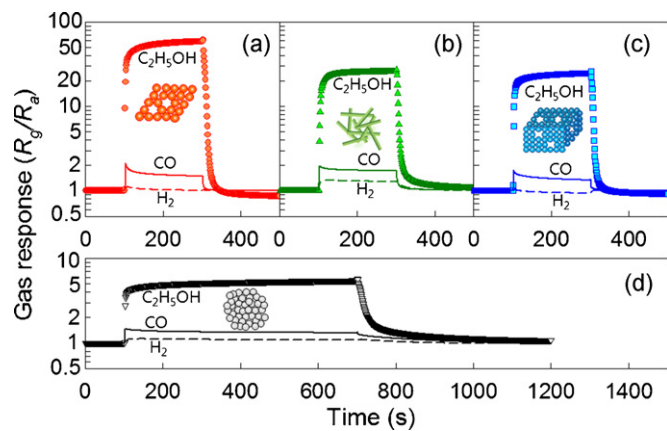
#### 3.2. Particle morphology

Fig. 2 shows scanning electron micrographs of the as-prepared cobalt precursors and the Co<sub>3</sub>O<sub>4</sub> nanostructures after HT at 400 °C for 1 h. The morphologies of the cobalt precursors were closely dependent upon the additives of the stock solution. The as-prepared CL-18 precursors consisted of tiny nanosheets (Fig. 2(a)). Nanorods and nanocubes were observed in the CO-1 and CO-18 precursors, respectively (Fig. 2 (b) and (c)). The cubic morphology was also found in the CLO-18 precursors. In contrast, the CHO precursors prepared by room temperature reaction showed a ginkgo-nut-like morphology (Fig. 2(e)). All of these precursors were converted into Co<sub>3</sub>O<sub>4</sub> nanostructures by HT without significant morphological change. These results indicated that the morphology of the Co<sub>3</sub>O<sub>4</sub> nanostructures can be manipulated in the stage of solvothermal reaction.

The thickness of the Co<sub>3</sub>O<sub>4</sub> nanosheets (~20 nm) (inset in Fig. 2(f)) was slightly thinner than the diameter of the Co<sub>3</sub>O<sub>4</sub> nanorods (~30 nm) (inset in Fig. 2 (g)). The edge of the nanocubes was sized 1–2 μm (Fig. 2(h) and (i)). Most of the cobalt precursors



**Fig. 2.** SEM images of the as-prepared cobalt precursors and the  $\text{Co}_3\text{O}_4$  nanostructures, the latter resulting from the heat treatment (HT) of the former at  $400^\circ\text{C}$  for 1 h: (a) CL-18 precursors, (b) CO-1 precursors, (c) CO-18 precursors, (d) CLO-18 precursors, (e) CHO precursors, (f)  $\text{Co}_3\text{O}_4$  nanosheets prepared by HT of CL-18 precursors, (g)  $\text{Co}_3\text{O}_4$  nanorods prepared by HT of CO-1 precursors, (h)  $\text{Co}_3\text{O}_4$  nanocubes prepared by HT of CO-18 precursors, (i)  $\text{Co}_3\text{O}_4$  nanocubes prepared by HT of CLO-18 precursors, and (j)  $\text{Co}_3\text{O}_4$  powders prepared by HT of CHO precursors.



**Fig. 3.** Gas-sensing transients of (a)  $\text{Co}_3\text{O}_4$  nanosheets, (b)  $\text{Co}_3\text{O}_4$  nanorods, and (c)  $\text{Co}_3\text{O}_4$  nanocubes to 100 ppm  $\text{C}_2\text{H}_5\text{OH}$ , 100 ppm  $\text{H}_2$ , 100 ppm  $\text{CO}$  and 1 ppm  $\text{NO}_2$  at  $300^\circ\text{C}$ . The nanosheets, nanorods, and nanocubes were prepared by HT of CL-18, CO-1 CLO-18 precursors at  $400^\circ\text{C}$  for 1 h, respectively.

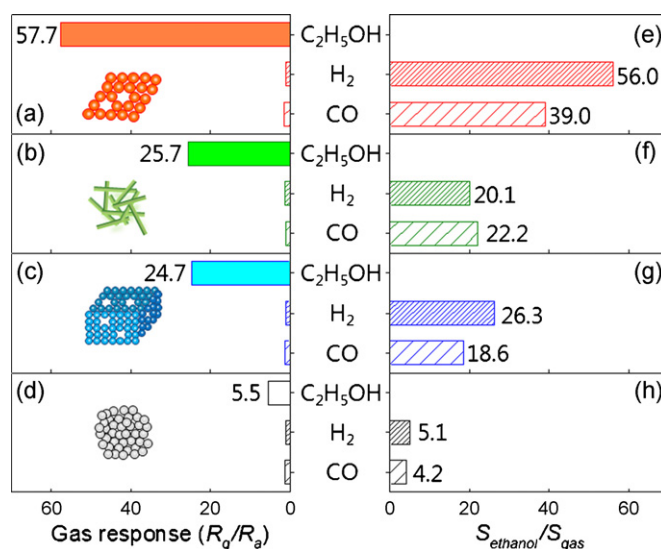
were changed into nanoporous structures by HT at  $400^\circ\text{C}$  (insets in Fig. 2(f)–(i)). The  $\text{Co}_3\text{O}_4$  nanocubes prepared from the CLO-18 precursors (Fig. 2(i)) were more nanoporous than those prepared from the CO-18 precursors (Fig. 2(h)). Accordingly, the gas-sensing characteristics were measured for the  $\text{Co}_3\text{O}_4$  nanosheets, nanorods, and nanocubes (Fig. 2(f), (g), (i)) prepared from the CL-18, CO-1, and CLO-18 precursors (Fig. 2 (a), (b), (d)), respectively. Note that the primary particles in the ginkgo-like  $\text{Co}_3\text{O}_4$  powders were agglomerated in a relatively dense manner (Fig. 2(j)).

### 3.3. Gas-sensing characteristics and discussion

Fig. 3 shows the dynamic gas-sensing transients of the  $\text{Co}_3\text{O}_4$  nanosheets, nanorods, nanocubes, and ginkgo-like agglomerated powders to 100 ppm  $\text{C}_2\text{H}_5\text{OH}$ , 100 ppm  $\text{H}_2$ , and 100 ppm  $\text{CO}$  at  $300^\circ\text{C}$ . In all 4 sensors, the gas response to  $\text{C}_2\text{H}_5\text{OH}$  was high but was negligibly small to  $\text{H}_2$  and  $\text{CO}$ . This is consistent with the literature data [23] although the reason for the selective detection of  $\text{C}_2\text{H}_5\text{OH}$  should be investigated more. The gas responses are summarized in Fig. 4. The gas responses to 100 ppm  $\text{C}_2\text{H}_5\text{OH}$  of the nanosheets, nanorods, and nanocubes were 57.7 (Fig. 4 (a)–(c)), respectively, which were significantly higher than that of the ginkgo-like agglomerates (5.5) (Fig. 4(d)).

The gas response toward a specific gas needs to be markedly higher than those to other gases for selective gas detection. In order to quantify the selectivity to  $\text{C}_2\text{H}_5\text{OH}$ , the ratio between gas responses to  $\text{C}_2\text{H}_5\text{OH}$  and other gases ( $S_{\text{ethanol}}/S_{\text{gas}}$ ) was calculated (Fig. 4 (e)–(h)). Higher  $S_{\text{ethanol}}/S_{\text{gas}}$  values imply the more selective detection to  $\text{C}_2\text{H}_5\text{OH}$  in the presence of other gases. For example,  $S_{\text{ethanol}}/S_{\text{H}_2} = 56.0$  indicates that the gas response to  $\text{C}_2\text{H}_5\text{OH}$  is 56 times higher than that to  $\text{H}_2$ . The  $S_{\text{ethanol}}/S_{\text{H}_2}$  and  $S_{\text{ethanol}}/S_{\text{CO}}$  values of the  $\text{Co}_3\text{O}_4$  nanosheets, nanorods, and nanocubes ranged from 18.6 to 56.0, which were significantly higher than those of the  $\text{Co}_3\text{O}_4$  agglomerates (4.2–5.1).

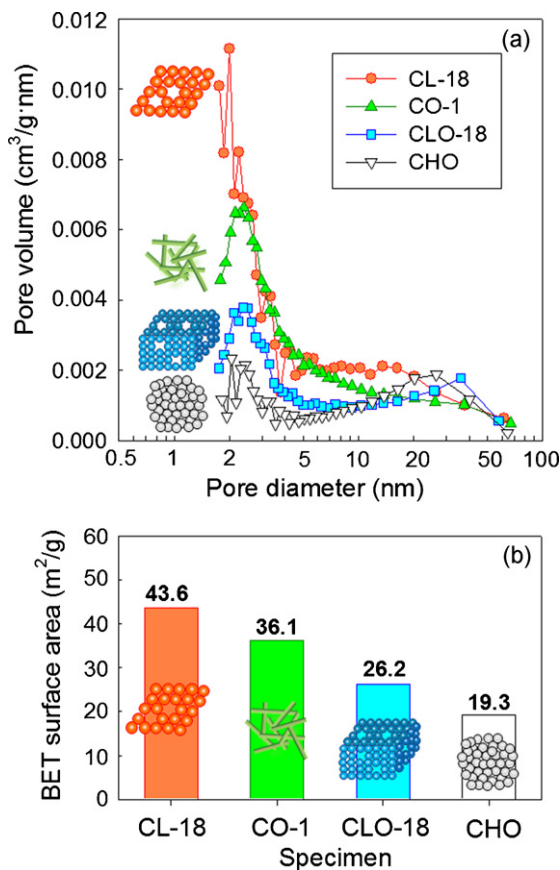
In particular, the  $\text{Co}_3\text{O}_4$  nanosheets showed not only the highest gas response to  $\text{C}_2\text{H}_5\text{OH}$  but also the highest  $S_{\text{ethanol}}/S_{\text{H}_2}$  and  $S_{\text{ethanol}}/S_{\text{CO}}$  ratios. To explain this result, the pore volume and surface area were measured (Fig. 5). The surface areas of the  $\text{Co}_3\text{O}_4$  nanosheets, nanorods, nanocubes, and agglomerates were 43.6, 36.1, 26.2, and 19.3, respectively (Fig. 5(b)). The same order was also found in the pore volumes, with the nanosheets showing the highest pore volume (Fig. 5(a)). Thus, in general, the highest gas response of nanosheets was attributed to the greater chemical interaction with the sensing surface due to the higher surface



**Fig. 4.** Gas response ( $R_a/R_g$ ) to 100 ppm  $\text{C}_2\text{H}_5\text{OH}$ , 100 ppm  $\text{H}_2$  and 100 ppm  $\text{CO}$  at  $400^\circ\text{C}$  and the selectivity to  $\text{C}_2\text{H}_5\text{OH}$  ( $S_{\text{ethanol}}/S_{\text{gas}}$ ,  $S_{\text{ethanol}}$  and  $S_{\text{gas}}$ : gas responses to  $\text{C}_2\text{H}_5\text{OH}$  and other gases, respectively): (a) and (e)  $\text{Co}_3\text{O}_4$  nanosheets; (b) and (f)  $\text{Co}_3\text{O}_4$  nanorods; (c) and (g)  $\text{Co}_3\text{O}_4$  nanocubes; and (d) and (h)  $\text{Co}_3\text{O}_4$  agglomerated powders.

area and pore volume. However, further investigation is needed to explain the highest selectivity of the nanosheets.

The high gas response of the  $\text{Co}_3\text{O}_4$  nanostructures can be examined in more detail in relation to the possible gas-sensing



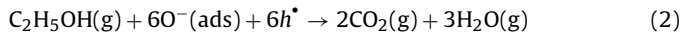
**Fig. 5.** (a) Pore size distributions and (b) BET surface area of the nanosheets, nanorods, nanocubes, and agglomerated powders prepared by the heat treatment (HT) of precursors at  $400^\circ\text{C}$  for 1 h (determined from the nitrogen adsorption-desorption isotherm).



mechanism. The  $\text{Co}_3\text{O}_4$  is a p-type semiconductor. The oxide surface of a p-type semiconductor is readily covered with chemisorbed oxygen, even at low oxygen partial pressure and even at temperatures up to  $500^\circ\text{C}$  [44]. Thus, at the sensing temperature, the adsorption of negatively charged oxygen can generate the holes for conduction.



The following gas-sensing reactions might be considered according to the charges of the adsorbed oxygen species under the assumption of full oxidation of  $\text{C}_2\text{H}_5\text{OH}$ .



That is, the oxidation reaction with reducing gases increases the resistivity of the surface regions of the p-type  $\text{Co}_3\text{O}_4$  nanostructures, which in turn increases the sensor resistance.

In the grain-boundary model of n-type semiconductors, the resistive contacts between the nanostructures dominate the sensor resistance, which is explained by the serial equivalent circuit model. Accordingly, the gas response is dependent upon the dimensions of the nanostructures, the surface area and the nano-porosity. By contrast, in the charge accumulation model of p-type semiconductors [45–47], the conduction occurs along the conductive surface. This can be explained in terms of the parallel equivalent circuit model. Although the gas-sensing mechanism of the p-type semiconductor is different, the total sensor resistance is also determined by the microstructural parameters such as surface area, nano-porosity, and the contact configuration between nanostructures. Hao et al. [20] reported that electrospun  $\text{Cr}_2\text{O}_3$  nanofibers show substantially higher response to  $\text{C}_2\text{H}_5\text{OH}$  than do  $\text{Cr}_2\text{O}_3$  powders. Park et al. [48] reported that  $\text{Co}_3\text{O}_4$  hollow spheres with a shell thickness of  $\sim 40\text{ nm}$  show very high gas response to toluene and acetone vapor, whereas the gas responses of commercial  $\text{Co}_3\text{O}_4$  powders are negligibly small. Liu et al. [49] reported that the gas responses of mesoporous  $\text{Co}_3\text{O}_4$  films varied according to the change in interconnectivity. These findings support the close dependence of the gas responses on the nanostructures, not only in n-type but also in p-type semiconductors.

The times to reach 90% variation in resistance upon exposures to gas and air are defined as the 90% response time ( $\tau_{90\%-\text{resp}}$ ) and the 90% recovery time ( $\tau_{90\%-\text{recov}}$ ), respectively. The  $\tau_{90\%-\text{resp}}$  values of the  $\text{Co}_3\text{O}_4$  nanosheets, nanorods, and nanocubes were 66, 29, and 49 s, respectively, which are significantly shorter than that of the  $\text{Co}_3\text{O}_4$  agglomerates (150 s) (Fig. 6(a)). The  $\tau_{90\%-\text{recov}}$  values of the nanosheets, nanorods, and nanocubes ranged from 10 to 13 s, whereas that of the  $\text{Co}_3\text{O}_4$  agglomerates was relatively long at 55 s (Fig. 6(b)).

Most gas sensors such as  $\text{SnO}_2$ ,  $\text{Fe}_2\text{O}_3$ ,  $\text{TiO}_2$ ,  $\text{In}_2\text{O}_3$ , and  $\text{WO}_3$  are n-type semiconductors and show a resistance decrease to reducing gases. In the literature, the response time of n-type semiconductor gas sensors upon exposure to reducing gases is shorter than the recovery time, regardless of the material [2,5,6,11,15]. This indicates that the gas-sensing reactions, including the in-diffusion of analyte gas and its subsequent oxidation with negatively charged adsorbed oxygen ( $\text{O}^-$  or  $\text{O}^{2-}$ ), are generally shorter than a series of recovery reactions, including the counter-diffusion of oxidized product gases, the in-diffusion of oxygen gas to the surface, and the adsorption, dissociation, and ionization of oxygen. In particular, when less agglomerated and nanoporous sensing materials with enhanced gas diffusion are used [39], the surface reaction dominates the total recovery time.

The significantly long  $\tau_{90\%-\text{resp}}$  and  $\tau_{90\%-\text{recov}}$  values of the  $\text{Co}_3\text{O}_4$  agglomerated powders in comparison to those of the  $\text{Co}_3\text{O}_4$  nanosheets, nanorods, and nanocubes can be attributed to the

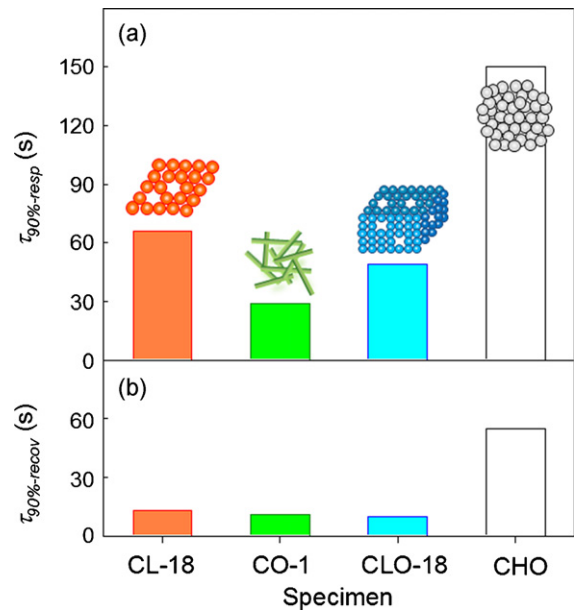


Fig. 6. (a) Ninety percent response time ( $\tau_{90\%-\text{resp}}$ ) and (b) 90% recovery time ( $\tau_{90\%-\text{rec}}$ ) of the nanosheets, nanorods, nanocubes, and agglomerated powders of the  $\text{Co}_3\text{O}_4$  specimens at  $400^\circ\text{C}$ .

restriction of gas diffusion. Further and more detailed study is required to explain why the  $\tau_{90\%-\text{recov}}$  values are shorter than the  $\tau_{90\%-\text{res}}$  values. However, we postulate the following as one possible explanation. The gas-sensing reaction (2) indicates that the adsorbed oxygens with negative charge and holes should be provided from the surface to oxidize the reducing gases. In the initial stage of the oxidation reaction, not only the negatively charged surface oxygen but also the holes just below the surface will be abundant and available for gas-sensing reaction. Taking into account the oxidative catalytic activity of  $\text{Co}_3\text{O}_4$ , in the later stage of gas sensing, the provision of sufficient holes or negatively charged surface oxygen can be considered as the limiting step that determines the response speed.

The recovery reaction requires the counter-diffusion of oxidized gases and the subsequent hole generation by reactions (1). The gas diffusion in the less agglomerated  $\text{Co}_3\text{O}_4$  nanostructures can be regarded as relatively fast, which is supported by the slow response/recovery speed in the agglomerated  $\text{Co}_3\text{O}_4$  nanopowders. Accordingly, the hole generation reaction by (1) for the recovery reaction are thought to be more rapid than the oxidation reaction of reducing gases by (2).

#### 4. Conclusions

Various  $\text{Co}_3\text{O}_4$  nanostructures such as nanorods, nanosheets, and nanocubes were prepared by solvothermal self-assembly reaction and consequent heat treatment. The gas response and selectivity of the  $\text{Co}_3\text{O}_4$  nanostructures with special morphology to 100 ppm  $\text{C}_2\text{H}_5\text{OH}$  were significantly higher than those of the  $\text{Co}_3\text{O}_4$  agglomerated powders. In addition, the gas response and recovery times were significantly shortened by using well-defined  $\text{Co}_3\text{O}_4$  nanostructures. The gas-sensing mechanism of the p-type  $\text{Co}_3\text{O}_4$  nanostructures was discussed in relation to the microstructural factors such as surface area, nano-porosity, and contact configuration between the nanostructures. The enhanced gas-sensing characteristics were attributed to the effective and rapid diffusion of gases onto the entire surface of the less agglomerated and nanoporous  $\text{Co}_3\text{O}_4$  nanostructures.

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