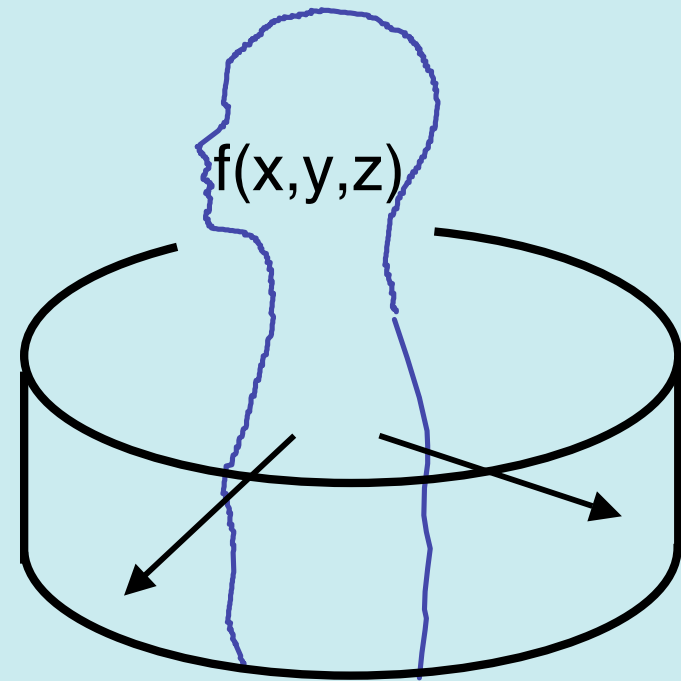
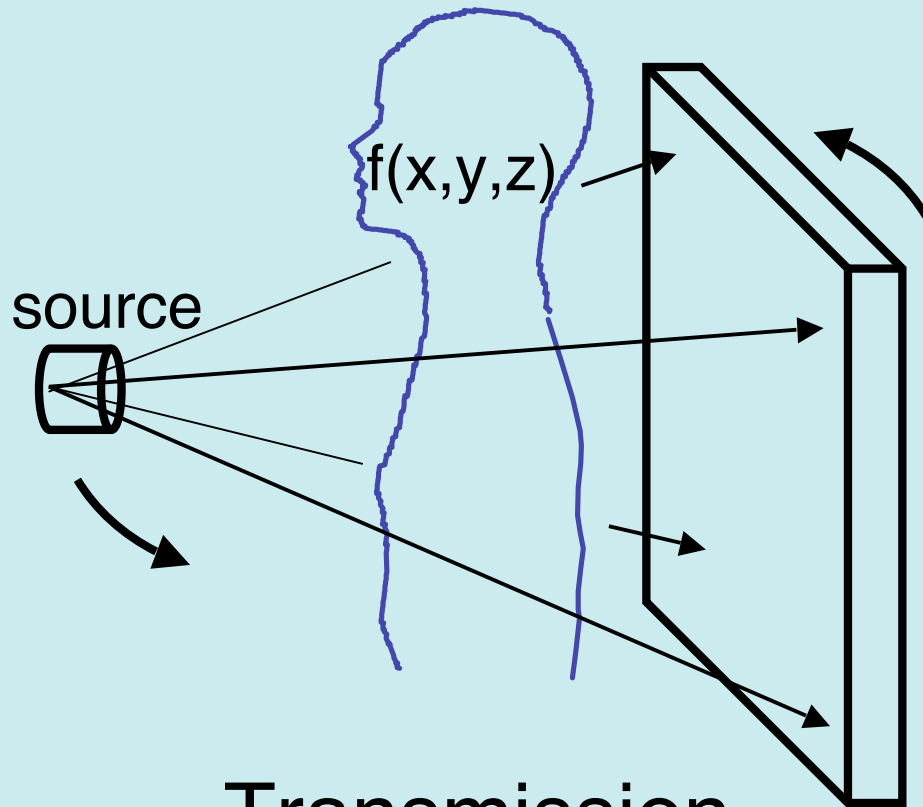


Radionuclide Production

Paul Kinahan
Imaging Research Laboratory
Department of Radiology

Emission versus Transmission Imaging

External versus internal radiation sources



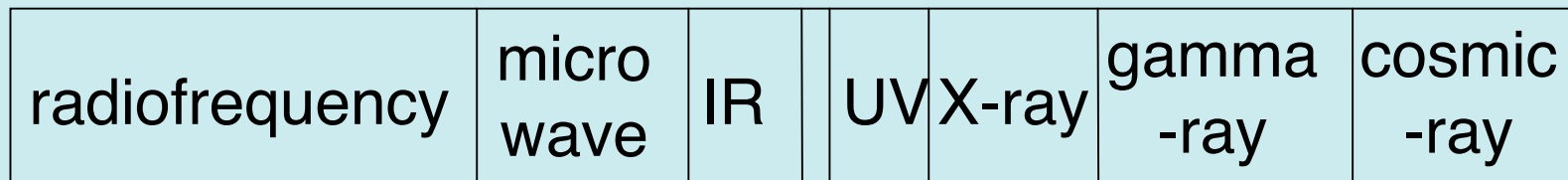
Transmission

Emission

Physics of Transmission Imaging

The Electromagnetic Spectrum

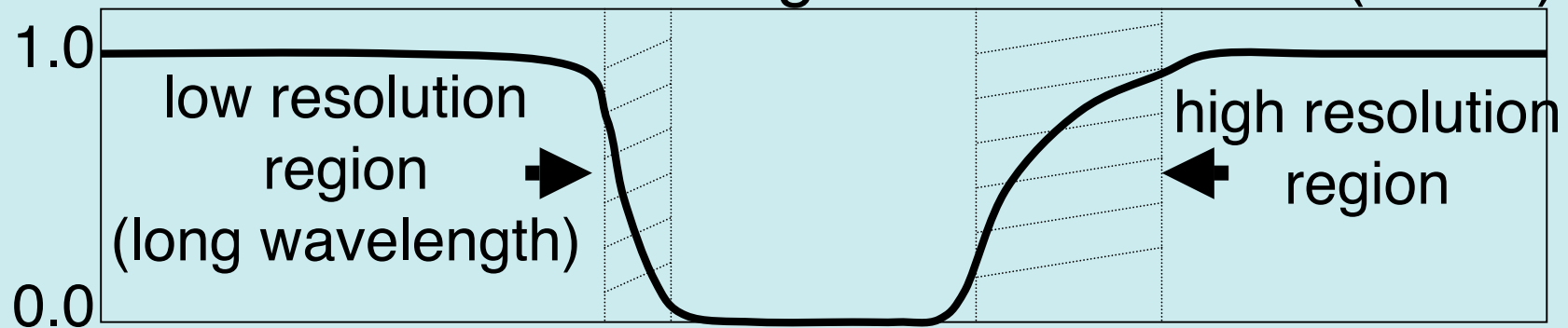
longer wavelength ← → higher energy



AM FM TV

↑
Optical

Transmission through 10cm of tissue (water)



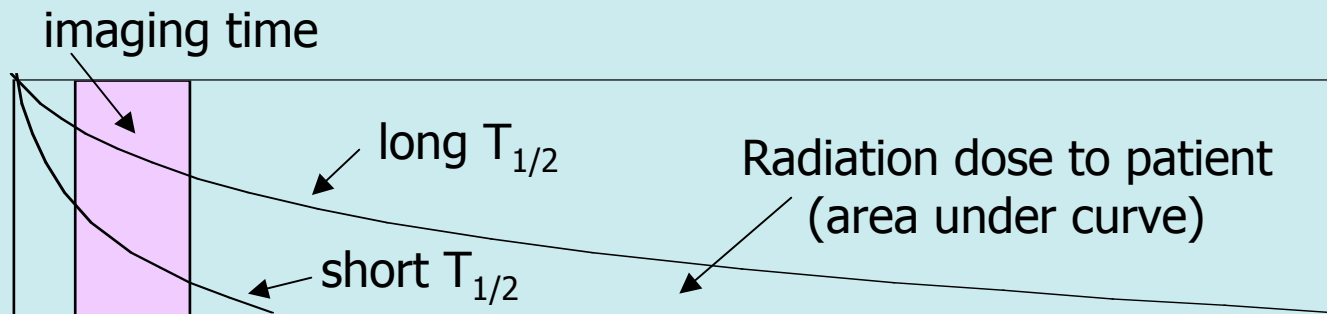
Injection of a Radiotracer



Short lived isotopes

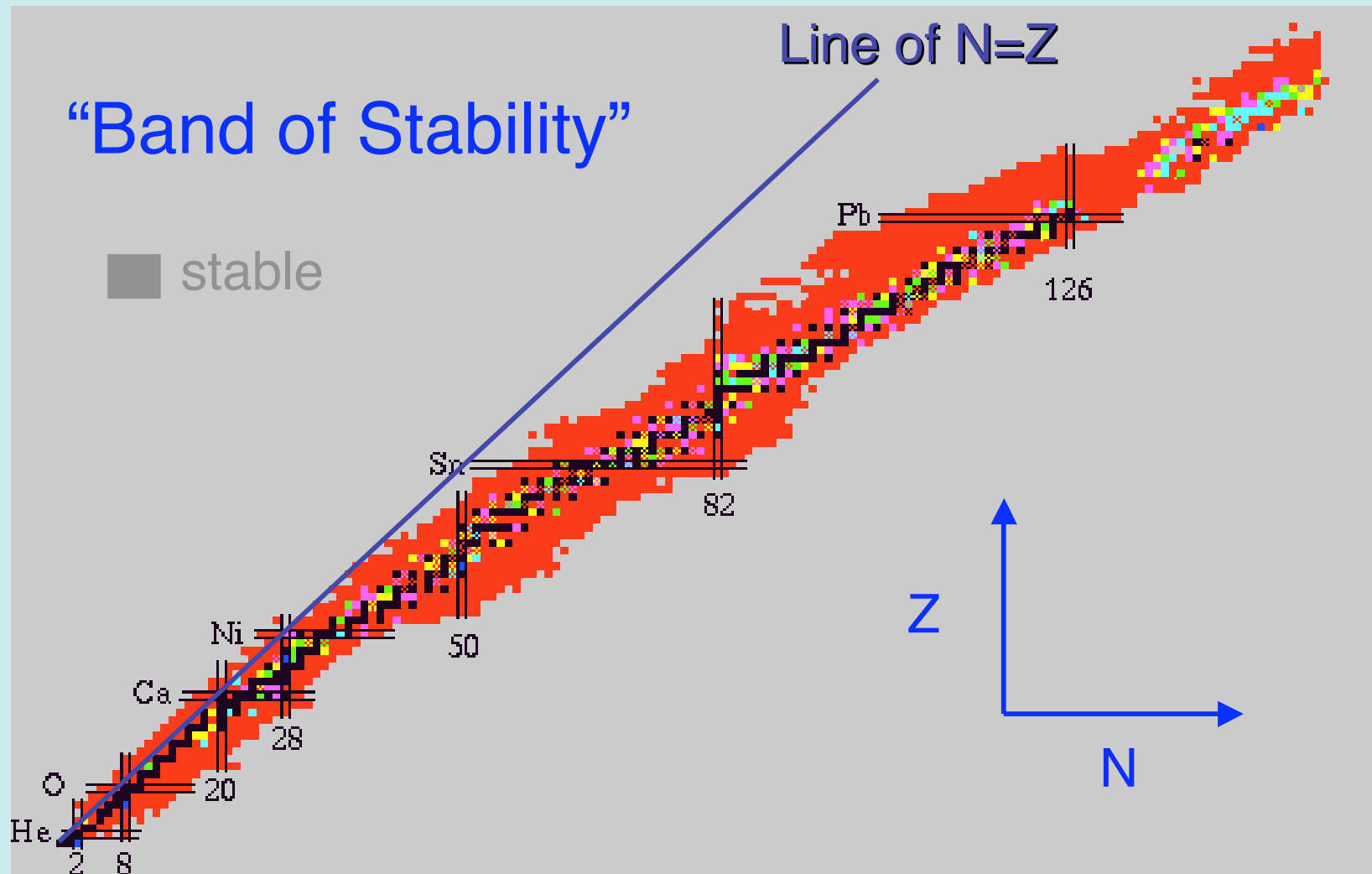
- We would like to use short-lived isotopes to minimize patient radiation dose
- Unlike an X-ray device, we can't turn it off
- Recall that radiation decays with an exponential, characterized by a 'half-life' $T_{1/2}$

$$A(t) = A(0)e^{-t(\ln(2) / T_{1/2})}$$



- Naturally-occurring isotopes are long-lived, naturally
- So if we want a short-lived isotope we must produce it

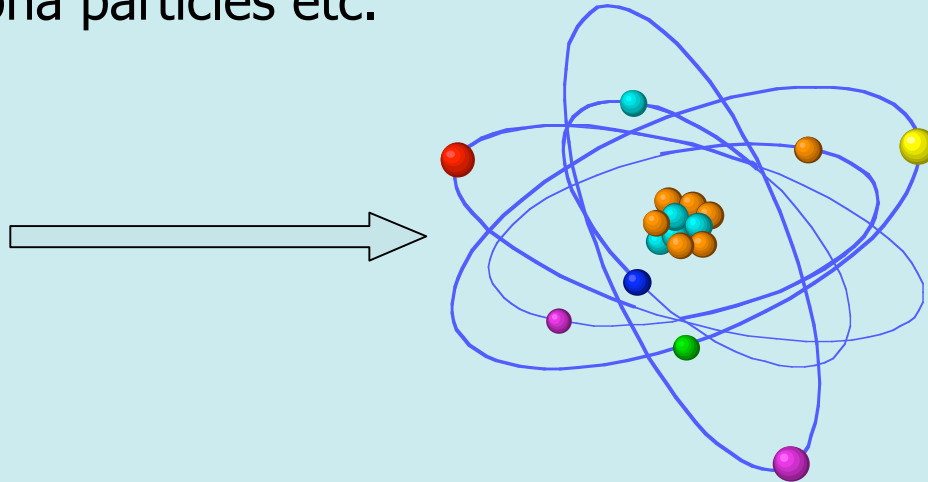
Making unstable isotopse



We have to change the ratio of neutrons (N) to protons (Z) to get outside the band of stability

Nuclear bombardment

Hit nucleus of stable atoms with sub-nuclear particles: neutrons, protons, alpha particles etc.



There are two main methods of performing this bombardment

1. Inserting target in a nuclear reactor - fine for longer-lived isotopes as some time is needed for processing and shipment
2. Using a charged-particle accelerator called a 'cyclotron' - needed locally for short-lived isotopes ($T_{1/2} \sim 1$ to 100 min). We have two here at UWMC
3. We can also use longer-lived isotopes from a nuclear reactor that decay to a short-lived radioisotope in a portable 'generator'

Common Radionuclides

TABLE 9.1. *Characteristics of common radionuclides*

Nuclide	Photons (keV)	Production mode	Decay mode	Half-life (T _{1/2})
⁶⁷ Ga	93, 185, 296, 388	Cyclotron	EC	78 hr
^{99m} Tc	140	Generator	IT	6 hr
¹¹¹ In	173, 247	Cyclotron	EC	68 hr
¹²³ I	159	Cyclotron	EC	13 hr
¹²⁵ I	27, 36	Reactor	EC	60 d
¹³¹ I	364	Fission product	β	8 d
¹³³ Xe	80	Fission product	β	5.3 d
²⁰¹ Tl	70, 167	Cyclotron	EC	73 hr

β, beta decay; EC, electron capture; IT, isomeric transition.

Raphex Question

An ideal radiopharmaceutical would have all the following except:

- a. Long half-life
- b. No particulate emissions
- c. Target specificity
- d. 150 to 250 keV photons
- e. Rapid biological distribution

Raphex Question and Answer

An ideal radiopharmaceutical would have all the following except:

- a. Long half-life
- b. No particulate emissions
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- e. Rapid biological distribution

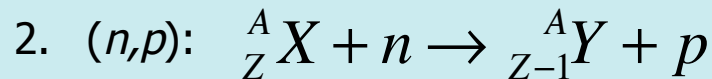
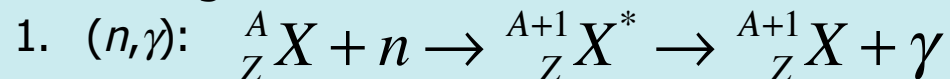
a: The ideal radionuclide has a short half-life to reduce the radiation dose to the patient

Reactor Produced Isotopes

Most important reaction $^{235}\text{U} + n \rightarrow ^{236}\text{U}^*$

which decays spontaneously via nuclear fission and a (hopefully) controlled chain reaction producing lots of protons, neutrons, alpha particles etc.

We can have different types of reactions to produce desired isotopes from stable target materials



Notes

If the number of protons (Z) changes, then so does the element

Because neutrons are added, activated materials tend to lie above the line of stability, and thus to decay by electron emission

Even in high neutron fluxes, only small amounts are activated, say $1:10^6$ - 10^9

For (n, γ) production, which is most common, the element does not change, so it is difficult to get carrier-free product

Reactor Produced Isotopes

Some isotopes used in Nuclear Medicine

Table 7-1

Some Reactor-produced Radionuclides Used in Nuclear Medicine and Radiotracer Kinetics

Radionuclide	Decay Mode	Production Reaction	Natural Abundance of Target Isotope (%)	σ_c (b)*
^{14}C	β^-	$^{14}\text{N}(n,p)^{14}\text{C}$	99.6	1.81
^{24}Na	(β^-, γ)	$^{23}\text{Na}(n,\gamma)^{24}\text{Na}$	100	0.53
^{32}P	β^-	$^{31}\text{P}(n,\gamma)^{32}\text{P}$	100	0.19
		$^{32}\text{S}(n,p)^{32}\text{P}$	95.0	—
^{35}S	β^-	$^{35}\text{Cl}(n,p)^{35}\text{S}$	75.5	—
^{42}K	(β^-, γ)	$^{41}\text{K}(n,\gamma)^{42}\text{K}$	6.8	1.2
^{51}Cr	(EC, γ)	$^{50}\text{Cr}(n,\gamma)^{51}\text{Cr}$	4.3	17
^{59}Fe	(β^-, γ)	$^{58}\text{Fe}(n,\gamma)^{59}\text{Fe}$	0.3	1.1
^{75}Se	(EC, γ)	$^{74}\text{Se}(n,\gamma)^{75}\text{Se}$	0.9	30
^{125}I	(EC, γ)	$^{124}\text{Xe}(n,\gamma)^{125}\text{Xe}^{\text{EC}} \rightarrow ^{125}\text{I}$	0.1	110
^{131}I	(β^-, γ)	$^{130}\text{Te}(n,\gamma)^{131}\text{Te}^{\beta^-} \rightarrow ^{131}\text{I}$	34.5	0.24

*Thermal neutron capture cross-section, in barns, for (n, γ) reactions (see Section D.1). Values from ref. 1.

Cyclotron Production

Basically a linear accelerator rolled up into a spiral. Typically accelerate an H^- ion using alternating electric fields. The magnet is used to bend the path of the charged particle. The proton then hits the target

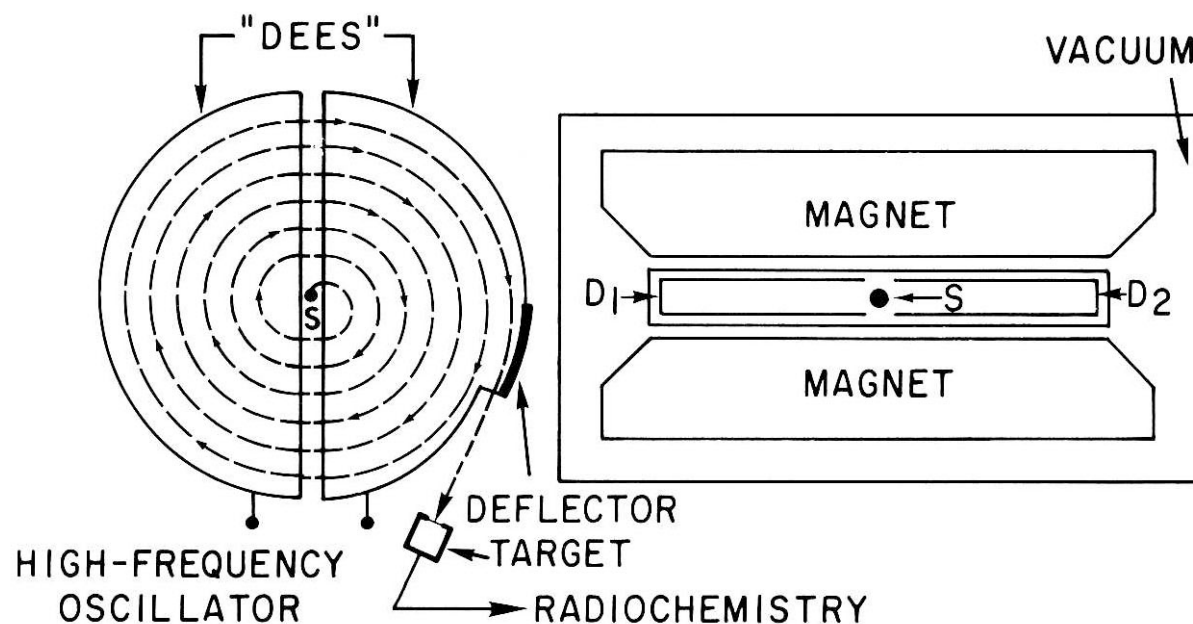


Fig. 7-2. Schematic representation of a cyclotron; top (left) and side (right) views. D_1 and D_2 are the "dees" to which the accelerating voltage is applied by a high-frequency oscillator. Target line may feed directly to a radiochemistry area.

Cyclotron Production

Notes

Since we are using proton bombardment we change the element and typically lie below the line of stability. Thus decay is typically by positron emission.

Cyclotrons can be located locally, thus allowing for short lived isotopes, reducing patient dose.

Cyclotrons, however, are very expensive to buy and operate. Often there are distribution networks.

Cyclotron Produced Isotopes

By far the most common is ^{18}F in ^{18}F -FDG for PET oncology

Table 7-2
Some Cyclotron-produced Radionuclides Used in
Nuclear Medicine

Product	Decay Mode	Common Production Reaction	Natural Abundance of Target Isotope (%)
^{11}C	β^+	$^{10}\text{B}(\text{d},\text{n})^{11}\text{C}$ $^{11}\text{B}(\text{p},\text{n})^{11}\text{C}$	19.7 80.3
^{13}N	β^+	$^{12}\text{C}(\text{d},\text{n})^{13}\text{N}$	98.9
^{15}O	β^+	$^{14}\text{N}(\text{d},\text{n})^{15}\text{O}$	99.6
^{18}F	β^+, EC	$^{20}\text{Ne}(\text{d},\alpha)^{18}\text{F}$	90.9
^{22}Na	β^+, EC	$^{23}\text{Na}(\text{p}, 2\text{n})^{22}\text{Na}$	100
^{43}K	(β^-, γ)	$^{40}\text{Ar}(\alpha, \text{p})^{43}\text{K}$	99.6
^{67}Ga	(EC, γ)	$^{68}\text{Zn}(\text{p}, 2\text{n})^{67}\text{Ga}$	18.6
^{111}In	(EC, γ)	$^{109}\text{Ag}(\alpha, 2\text{n})^{111}\text{In}$ $^{111}\text{Cd}(\text{p}, \text{n})^{111}\text{In}$	48.7 12.8
^{123}I	(EC, γ)	$^{122}\text{Te}(\text{d}, \text{n})^{123}\text{I}$ $^{124}\text{Te}(\text{p}, 3\text{n})^{123}\text{I}$	2.5 4.6
^{201}Tl	(EC, γ)	$^{201}\text{Hg}(\text{d}, 2\text{n})^{201}\text{Tl}$	13.2

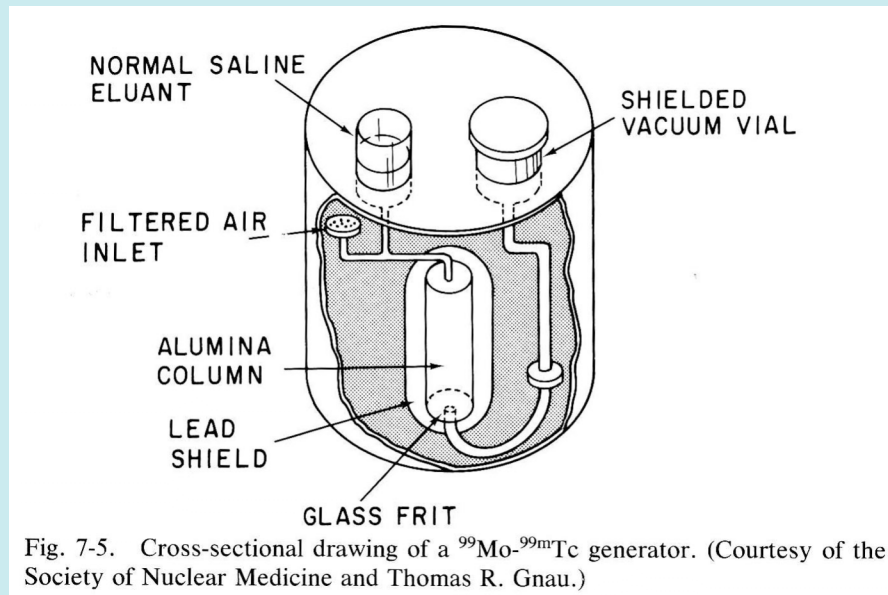
Generators

Alternative to reactors or cyclotron is to use a 'mother' isotope that has a long half-life that decays to a short half-life 'daughter' that can be used for imaging.

The mother isotope is produced in a nuclear reactor and then shipped in a 'generator'.

As needed, the daughter isotope is 'eluted' and combined into a radiopharmaceutical

Workhorse of general nuclear medicine



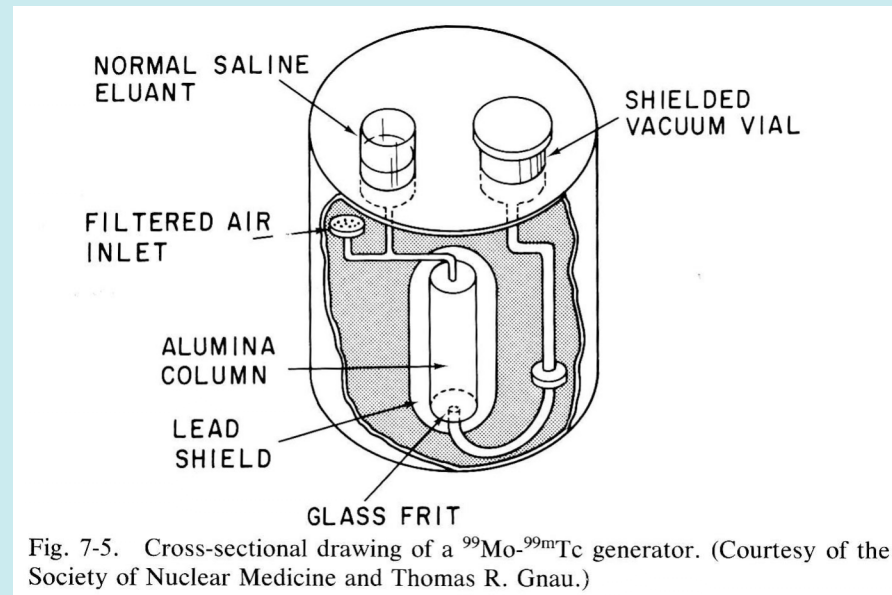
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Workhorse of general nuclear medicine



Generator Radionuclides

- ^{99m}Tc (daughter isotopes) generators are by far the most common
- The mother isotope is ^{99}Mo , which is reactor produced.
- The generators typically replaced monthly

Table 7-3
Some Radionuclide Generators Used in Nuclear
Medicine

Daughter†	Decay Mode	$T_{1/2}$	Parent	$T_{1/2}$
^{68}Ga	β^+ , EC	68 min	^{68}Ge	275 days
^{82}Rb	β^+ , EC	1.3 min	^{82}Sr	25 days
^{87m}Sr	IT	2.8 hours	^{87}Y	80 hours
^{99m}Tc	IT	6 hours	^{99}Mo	66 hours
^{113m}In	IT	100 min	^{113}Sn	120 days

†Generator product.

Generator Activity Levels

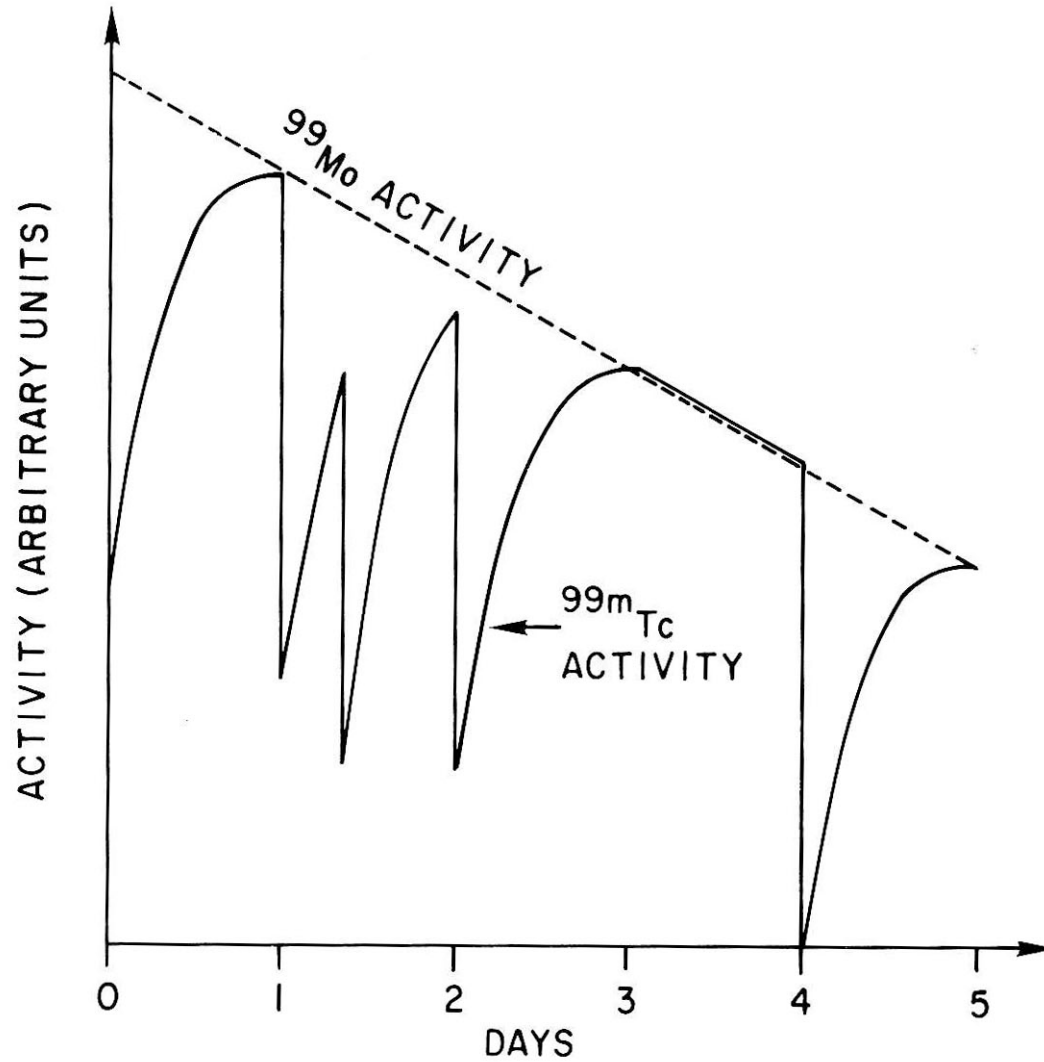


Fig. 7-6. Buildup and decay of $^{99\text{m}}\text{Tc}$ generator eluted on days 0, 1, 1.4, 2, and 4.

Raphex Question

^{99m}Tc generators cannot be:

- a. Produced in a cyclotron
- b. Used to dispense more than 1 Ci
- c. Shipped by air
- d. Purchased by licensed users
- e. Used for more than 67 hours

Raphex Question and Answer

^{99m}Tc generators cannot be:

- a. Produced in a cyclotron
- b. Used to dispense more than 1 Ci
- c. Shipped by air
- d. Purchased by licensed users
- e. Used for more than 67 hours

a. ^{99}Mo can be produced in a reactor or from fission products, but it cannot be produced in a cyclotron (^{99}Mo is a beta emitter, requiring the addition of neutrons, not protons).